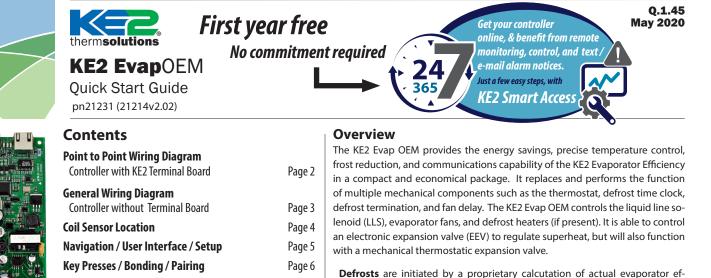
This reference should remain on site with the installed KE2 Evap OEM controller.



**Defrosts** are initiated by a proprietary calcutation of actual evaporator efficiency. When evaporator efficiency has dropped to 90%, the controller will initiate a defrost. Defrost is terminated based on one or more coil temperature sensors. To maximize efficiency, fans may run for several minutes at the start of a defrost before turning off fans and energizing heaters.

**Fans** are also managed in a unique way. If wired to control fans and fan management is enabled, during the off cycle the controller will intelligently cycle fans based on room and coil temperature for precise room temperature control. Fans should always be running when the controller is calling for refrigeration.

**Communications** capability on the KE2 Evap OEM was designed with the service technician in mind. The controller has built-in webpages that show system performance in real time, allow setpoint changes, provide a 30 day room/coil temperature graph, and a 30 day datalog of all variables. The webpages can be accessed by smartphone or tablet through a KE2 Therm Wi-Fi accessory, a local network, or by plugging directly into the controller with a Cat5e cable and laptop. If the controller is provided wired internet access, it can be accessed remotely via KE2 SmartAccess.

This **Quickstart** guide provides an overview of the controller, general wiring, basic display operation, and setpoints. Please follow the link below for the latest version of this document, alarm troubleshooting guide, and webpage explanations for further information.

#### KE2 Evap OEM Literature

Alarm

https://ke2therm.com/literature/literature-ke2-evap-oem/



#### **KE2 Combo Display**

KE2 Evap OEM controllers may be installed with the KE2 Combo Display. The KE2 Combo Display provides a remote display for the KE2 Evap OEM and a number of extra features. Please follow the link below for further information on the KE2 Combo Display.

#### **KE2** Combo Display Literature https://ke2therm.com/literature/literature-ke2-combo-display/ KE2 Evap OEM **KE2 Combo Display** Multiple Alarms Remote Display TEV/EEV Precise Room Remote Access Door Heate & Contro Control Temperature Evap. Fan Data Light Logging Management Control Liquid Line Sol./ Temp Comp. Contactor Alarm Defrost Heater Management Panic



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#### **Technical Videos**

KE2 Therm has created quick technical videos based on commonly asked questions, and are often the quickest way to find the answer to common questions:

#### KE2 Therm YouTube channel:

https://www.youtube.com/user/KE2Therm/videos

#### Ice buildup on coil:

https://youtube.com/watch?v=RHXX3ane5as

https://www.youtube.com/watch?v=JI789uGUKRM

https://www.youtube.com/watch?v=4MvIXVh-Dic

Connect directly to the controller (static IP):

Troubleshoot temperature sensor:

Troubleshoot pressure transudcer:

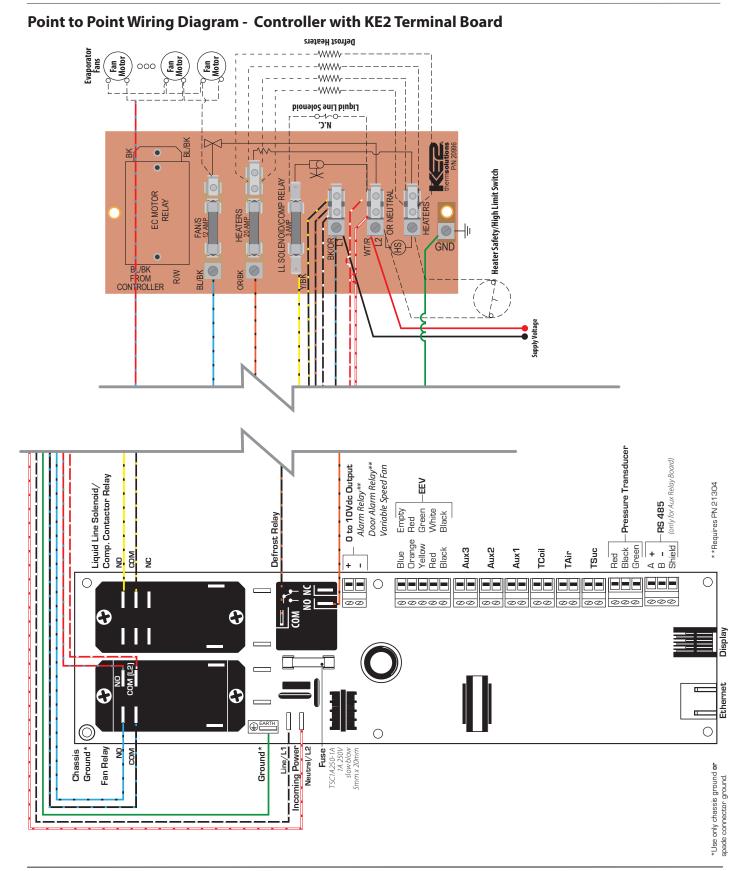






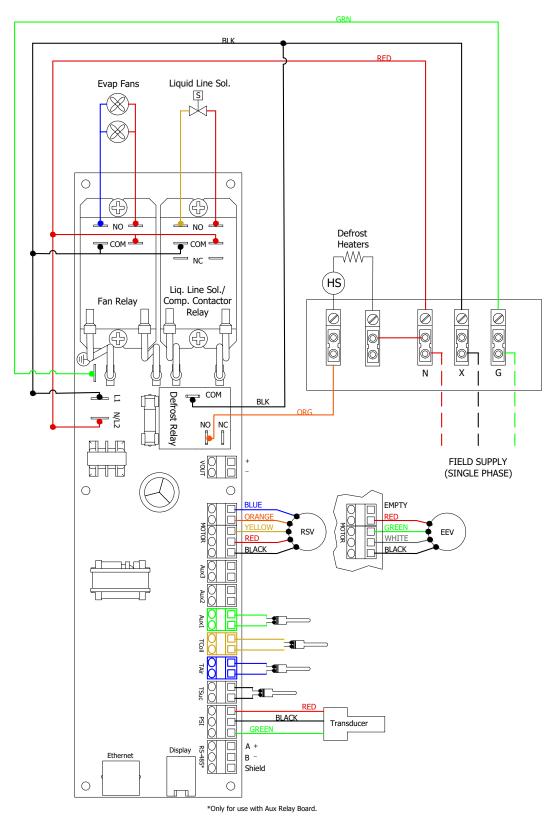
https://www.youtube.com/watch?v=NjRLXLGnbkU







### General Wiring Diagram - Controller without KE2 Terminal Board





## **IMPORTANT**

### **Steps to Ensure Proper Coil Sensor Location**

Installing the Sensor - The most active portion of the sensor is the first 1/2" of the probe.

The inset photo in **Figure 2** shows that the sensor is positioned so that it is touching two circuit tubes. When inserting the sensor into the coil, the tip should touch one of the circuit tubes, and the probe should be inserted into the fins approximately 1/16" deeper than the stainless shielding. Pinch the fins gently together, securing the sensor in place. This provides thermal ballast to ensure a complete defrost.

# NOTE: The sensor should not be located adjacent to the electric heating elements. It should be about half the distance between the heaters if possible.

Alternate Method - As the defrost termination sensor, it is important to ensure the sensor does not terminate defrost before all frost is removed from the coil. In some installations, inserting the sensor into the coil may position it too close to the defrost heat source. An alternate method of positioning, Figure **3a**, places the sensor vertically between the coil fins. Figure **3b** shows the coil sensor properly secured.

NOTE: On a small fraction of installations the sensor placement may require adjusting. This is typically caused by product loading, door openings, air flow, etc. The sensor(s) should be placed where the frost disappears last on the coil.

#### **Extending sensor wires**

After the sensors are mounted, they are routed back to the controller. If the wires must be extended, use **18 gauge twisted shielded pair**. Maximum recommended combined length for extension is 100 ft.

If additional resistance affects the temperature or pressure reading of the controller, the temperature and pressure may be "offset" to read correctly. Use the OFFSET\* function, in the SETPOINTS menu.

\* Not available on the Basic (Remote) Display.

When running the sensor wires to the controller avoid introducing electrical noise. Electrical noise can occur when sensor wires are located near high voltage lines. Underwriter's Laboratories defines high voltage as above 30V. The higher the voltage, the more likely electrical noise will occur.

If crossing a high voltage line is necessary, run sensor wiring at right angles to prevent noise.

#### **Technical Videos**

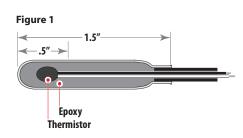
Further information on coil sensor placement and installation are available in the videos below:

Determine coil sensor location: https://www.youtube.com/watch?v=ZZWfEkNK-cE

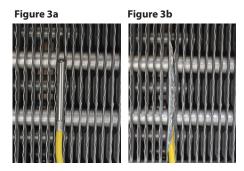
Properly install a coil sensor: https://www.youtube.com/watch?v=Q9p3rcjKIAM













### **KE2 Basic (Remote) Display**

Most KE2 Evap OEM controllers ship with the KE2 Basic Display. The display allows service technicians to change major setpoints. Setpoints can also be accessed using the KE2 Combo Display or the controller's webpages.

#### Navigation Using the Basic Display

Indicator lights O O O O O	Red light Yellow light Green light Green flashing	Critical alarm (system not running) Non-critical alarm (system running) Liquid line solenoid/compressor on Liquid line solenoid/compressor waiting on start/stop timer	
Access the basic setp	oint menu by pre	ssing Inter until tS (temperature setpoint) displays on the screen.	
Press 🔺 or 🗡 to scre	oll through availa	ble setpoints.	
Press ENTER to view t	he current setting	•	
Press 🔺 or 💙 to cha	nge the setpoint.	Press ENTER to move between the digits to accelerate the changes.	
Press and hold ENTER to confirm each setpoint change.			
Press BACK to escape	2.		

#### **Controller Setup**

Upon initially applying power to the controller, the controller will initialize, then enter **Introduction Mode**. Introduction Mode consists of four **Types of Control**. A maximum of four steps are required to begin refrigeration.

#### Step 🚺

Press  $\bigwedge$  or  $\bigvee$  to move through the available **Types of Control**. Once the correct option is displayed, press and hold the ENTER button for 3 seconds.

Ed	Ed	Electric Defrost with Mechanical TEV		
AdE	8dE	Air Defrost with Electric Expansion Valve (EEV)		
Ad	88	Air Defrost with Mechanical TEV		
EdE	EdE	Electric Defrost with Electric Expansion Valve (EE		

Note: For mechanical valve control options (Ed and Ad), go to Step 4. For EEV control options (Ede and AdE), go to Step 2.

### Step 2

Next, the controller asks for the **Expansion Valve Type** and display **rS (RSV)**. If this is the correct valve, press and hold **EVIEP** for 3 seconds. If not, press or **V** to select the correct valve. See pg. 10 for a list of valve types.

With correct EEV displayed, press and hold ENTER for three seconds.

Note: Custom valve setup is not available from the Basic Display.

### Step 🕄

The controller next prompts for **Refrigerant Type** and displays **404** (**R-404a**). Press  $\triangleleft$  or  $\checkmark$  to change the selection. See pg. 10 for a list of refrigerants.

Once you have the correct refrigerant, press and hold ENTER for three seconds.

### Step 4

The final prompt is to set **KE2 SMART ACCESS** to **ENABLED** or **DISABLED**. **KE2 SMART ACCESS** allows you to easily view and modify your controllers online. Press or to make your selection, then press and hold (NTER for three seconds.

THESE ARE THE ONLY SETPOINTS REQUIRED TO BEGIN REFRIGERATION.

#### Variables Menu

When not in a menu, press  $\bigwedge$  or  $\bigvee$  to cycle through the **Variables**. The variables show important system information in real time. Press **ENTER** to toggle between the variable name and value.

#### **Changing Setpoints**

Press and hold ENTER until tS is displayed to enter the **Basic Setpoints** menu. Press ENTER to toggle between the setpoint and its current value.

Press and hold **BACK** until tS is displayed to enter the **Advanced Setpoints** menu. Press **ENTER** to toggle between the setpoint and its current value.

A or Will increase or decrease number value or scroll through the available options. Press ENTER momentarily to change the number being modified.

Press and hold ENTER for 3 seconds to save the displayed value.

To cancel changes, press **BACK** to return to the setpoint abbreviation.

#### Manual Valve Control

Press and hold CMCW and  $\bigvee$  to switch to EEV **Manual Control** mode. The current valve open percentage will be displayed. To open the valve press  $\checkmark$ . To close the valve press  $\bigvee$ . The controller will immediately attempt to move the valve in the direction indicated. MTE will advance to the next digit.





Quick Start Guide

#### **Manual Defrost**

Press and hold **ENTER** and  $\bigvee$  to put the controller into **Defrost**. The defrost will terminate automatically based on coil temperature, however, pressing and holding **ENTER** and  $\bigvee$  again during defrost will skip to drain (drip) mode.

Note: Fans may run for the first few minutes of electric defrost before fans turn off and heaters are energized.

#### System Off (Pumpdown)

Press and hold (BACK) and (A) at the same until (C) is displayed. The controller is in system off and will not refrigerate or defrost until system off is cleared or one hour has passed. Press and hold (BACK) and (A) again to exit system off.

#### **Display Lock**

Press and hold **BACK** and **ENTER** at the same until **D** is displayed. The display will be locked and show **D** whenever a button is pressed. To unlock, press and hold **BACK** and **ENTER** until **D** dissapears.

#### **Diagnostics Mode**

The KE2 Evap OEM has been programmed with a diagnostics mode. When activated in the advanced setpoints menu, the controller energizes each relay for 30 seconds. When the compressor relay is on the EEV will regulate to the Superheat setpoint.

To activate diagnostics mode, go to **d r** in the Advanced Menu. Press and hold **ENTER** until fan relay **F** is displayed. The defrost relay **E** , then compressor relay **F** will be energized in turn.

#### **Display Firmware**

Pressing and holding all 4 buttons ( **A V BACK** and **ENTER** )will show the display's firmware revision (**dir – Display Revision**).

#### **Display Address**

Simultaneously pressing and holding  $\bigwedge$  and  $\bigvee$  will show the address of the display (reserved for future versions).

#### Web Login

The User Name and Password are required when accessing the controller using the webpages.

The defaults are:

User Name: ke2admin Password: ke2admin

IMPORTANT: For security purposes, the User Name and Password must be changed from the default.

#### **Bonding (Multi-Evap Applications)**

Bonding allows multiple contollers to synchronize refrigeration and/or defrost. It is required on systems with multiple evaporators on one condensing unit with no unloading capability. Bonding can be done easily through the controller webpages, but can also be done from the KE2 Basic Display. Bonding is limited to two controllers through the KE2 Basic Display.

Run a Cat5e cable between the two controllers. Plug the cable into the Ethernet port at each controller. The cable will remain permanently plugged into both controllers in order to allow the sychronization. Cables can also be run from each controller to a network switch, however, only the two controllers to be bonded can be connected to the switch during the bonding process.

Go to **Left** in the Advanced Menu. Press and hold **Left** until the red LED is blinking. Wait several seconds. **Left** means the bond was successful and both controllers will restart. **Left** means the bond failed, check cables and ensure only two KE2 Evap OEM controllers are on the network before trying again.

To unbond controllers from the display, go to **Line**. Press and hold **ENTER** until the red LED is blinking. Wait several seconds. The controllers will unbond and restart. If bonded to more than one controller, the controllers must be unbonded using the webpages.

Note: Only controllers with the same firmware and version can be bonded.

#### Pairing (Lead/Lag, KE2 Combo Display)

Pairing is used to setup two KE2 Evap OEM controllers for lead/lag control, or to allow them to both be displayed on a KE2 Combo Display.

Run a Cat5e cable between the two controllers. Plug the cable into the Ethernet port at each controller. The cable will remain permanently plugged into both controllers in order to communicate. Cables can also be run from each controller to a network switch, however, only the two controllers to be paired can be connected to the switch during the bonding process.

Go to Francia in the Advanced Menu. Press and hold Francis until the red LED is blinking. Wait several seconds. Francis means the pair was successful. France means the pair failed, check cables and ensure only two KE2 Evap OEM controllers are on the network before trying again. Press France again to return to the Advanced Menu.

To enable lead/lag control, go to the first in the Advanced Menu. Select **Left** for redudant cool, **Left** for redundant off, or **Left** for Alternate. If using a redundant mode, the default switch time is 12 hours. This can be adjusted using the Lead/Lag Time setpoint **Left**. Please confirm the 2nd Room Temp setpoint **Left**, as this will be the backup temperature setpoint for the lag controller.

To unpair controllers from the display, go to TAP. Press and hold ENTER until the red LED is blinking. Wait several seconds. THE means the unpairing was successful. ER means the unpair failed. Press ENTER again to return to the Advanced Menu.

Note: Only controllers with the same firmware and version can be paired.



### **Menus and Parameters**

#### BASIC Setpoints Menu - Press and hold ENTER

	Basic	Display	KE2 Combo Display	Min	Max	Default	Description	
	Abbreviation		Scrolling Text		max	Deluuit		
t	S	£5	ROOM TEMP	-50.0°F	90.0°F	0.0°F	Room temperature to be maintained.	
r	FG	rFG	REFRIGERANT	N/A	N/A	R-404A	Refrigerant used. See table on page 10.	
c	ltY	dE Y	DEFROST TYPE	N/A	N/A	Electric	(ELE) for Electric. (Air) for off time. (HGn) for hot gas with LLS relay on. (HGF) for hot gas with LLS relay off.	

ADVANCED Setpoints Menu - Press and hold BACK. Setpoints with grey background only appear when the related setpoint is selected.

Abbreviation         Scoling fext         Boom temperature to be maintained.           rFG         FG         REFRIGERANT         N/A         N/A         Refrigerant used. Ser table on page 10.           rFG         FG         DEFROST TYPE         N/A         N/A         Refrigerant used. Ser table on page 10.           rFG         DEFROST MODE         N/A         N/A         Electric         Not as with LLS relay off.           rFG         DEFROST S DAY         0         8         S         Term Set table on page 10.           rFG         DEFROST S DAY         0         8         S         Term Set table on page 10.           rFG         DEFROST TREMENT SO DAY         0         8         S         Term Set table on page 10.           rFG         DEFROST TREMENT SO DAY         0         8         S         Term Set table on page 10.           rFG         DEFROST TREMENT SO DAY         0         8         SO DAY         Term Set table on page 10.           rFG         TEG         DEFROST TREMENT SO DAY         0         8         SO TEROST MODE         DERNANTIME         N/A           rFF         TEG         DEFROST TRENCH TODE         SO TEROST MODE         DENANTIME         Markan Set table on table on table node (fin) time).	Basic	: Display	KE2 Combo Display			Defeelt	
FG       FG       Iteration       N/A       N/A       Refrigerant used. See table on page 10.         dtY       DEFROST MODE       N/A       N/A       Electric       Elic for Electric. (M) for off time. (HGn) for hot gas with LLS relay on. (HGF) for hot gas with LLS relay on.         ind       IFG       DEFROST MODE       N/A       N/A       Demain value used on system. See table on page 10.         ind       IFG       DEFROST TRANTERM       N/A       N/A       Demain value used on system. See table on page 10.         ind       IFG       DEFROST TRANTERM       0.0       8       5       IFDEROST MODE = CKH. Defroits the off demaind. (SCH) schedule. (m1) comp run time.         ind       IFG       DEFROST TRANTERM       0.0       8       5       IFDEROST MODE = CKH. Defroits the off demaind defroit.         ind       IFG       DEFROST TRANTERM       0.0       90.0       30       IFDEROST MODE = CKH. Defroits mode defroit.         ind       MAX DEFROST TRANTERM       0.0       30       IFDEROST MODE = CKH. Defroits mode defroit.       Minit ant manage manual defroit.         iff       IFG       DEFROST TRANTERM       0.0       Manage/Cycle, hot manual defroit, che for lans and defroit, che for lans and defroit.       CYcle cycle, lan. manage, fans during refrig mergation and diff cycle. (FGC) lans. on w compressor with pinnarity manage fans during refrig m	Abbr	eviation	Scrolling Text	Min	Max	Default	Description
dtY       Electric       (FLE) for Electric. (An) for of time. (Hen) for hot gas with LLS relay on. (HeGP) for hot gas with LLS relay off.         dtd       TGE       VALX       N/A       Mcknanization       Electric hot gas with LLS relay off.         dtd       TGE       DEFROST MODE       N/A       N/A       Mcknanization       Mcknanization         dtd       TGE       DEFROST MODE       N/A       N/A       Mcknanization       Mcknanization       Mcknanization         dtd       TGE       DEFROST MODE       N/A       N/A       Mcknanization       Mcknanization       Mcknanization         dtd       TGE       DEFROST MODE       S       S       TGE       TGE       DEFROST MODE       SCOT       TGEProst MODE <t< td=""><td>tS</td><td>٤5</td><td>ROOM TEMP</td><td>-50.0°F</td><td>90.0°F</td><td>0.0°F</td><td>Room temperature to be maintained.</td></t<>	tS	٤5	ROOM TEMP	-50.0°F	90.0°F	0.0°F	Room temperature to be maintained.
Off       Grad       DeFROST MODE       N/A       N/A       Decay       hot gas with LS relay off.         Ind       Torf.       DEFROST MODE       N/A       N/A       Decay       Sectors (Job Jenson Value used on system. See table on page 10.         Ind       Torf.       DEFROST MODE       N/A       N/A       Demand       Mode to initiate defrost. (dnd) demand. (SCH) schedule. (nnt) comp run time.         Ind       Torf.       DEFROST TRANTEMP       SO.07       Temparature the coil sensoric) must exceed to terminate defrost.         Iff       DEFROST TRANTEMP       SO.07       Temparature the coil sensoric) must exceed to terminate defrost.         Iff       DEFROST TRANT       Omin       S0.07       Temparature the coil sensoric) must exceed to terminate defrost.         Iff       DEFROST TRANE       Omin       S0.07       Temparature the coil sensoric) must exceed to terminate defrost.         Iff       Iff       MAX DEFROST TRUE       Omin       S0.07       Temparature the coil sensoric) must exceed to terminate defrost.         Iff       Iff       Iff       MAX DEFROST MODE       SCH       Animum mount of time the defrost.         Iff       Iff       Iff       Iff       Iff       Secter exportator fan management forces fans to un during refrigation and dropt cycle.         Iff       Iff<	rFG	rFG	REFRIGERANT	N/A	N/A	R-404A	Refrigerant used. See table on page 10.
Edt         VALVE TYPE         N/A         N/A         N/A         Mechanical         Expansion valve used on system. Set table on page 10.           dPd         EI20         DEFROST MODE         N/A         N/A         Demand         Mode to initiate deforst. (dnd) demand. (SCH) schedule. (mt) comp run time.           dIP         EI20         DEFROST MANETER         0         90.0°F         50.0°F         Temperature the coll sensord i) nust exceed to terminate defoot.           dtl         EI21         DEFROST MARAMETER         0         90.0°F         50.0°F         Temperature the coll sensord i) nust exceed to terminate defoot.           dtl         DEFROST MARAMETER         0         90.0°F         50.0°F         Temperature the coll sensord i) nust exceed to terminate defoot.           dtl         DEFROST MARAMETER         0         90.0°F         50.0°F         Temperature the coll sensord i) nust exceed to terminate defoot.           dtl         DEFROST MARAMETER         0 min         15 nin         2 nin         Time to be in drain mode (drip time).         Time to be in drain mode (drip time).           dtl         TEI2         DERROST MARAMETER         0 min         15 nin         0 min (drip time).         On w/COS           field         MIN FAN SWITCH         10 sec         240 sec         10 sec         N/A	dtY	dF A	DEFROST TYPE	N/A	N/A	Electric	(ELE) for Electric. (Air) for off time. (HGn) for hot gas with LLS relay on. (HGF) for hot gas with LLS relay off.
dPd       dF2       DEFROST SPANT       0       8       5       if DEFROST MODE = SCH: Defrosts per day. Number of evenly spaced defrost:         dF2       DEFROST TERM TERM 75       35.0°F       90.0°F       50.0°F       Temperature the coil sensorial; must exceed to terminate defrost.         dF2       DEFROST TERM TERM 75       0.90       30.0°F       Temperature the coil sensorial; must exceed to terminate defrost.         dF1       MAX DEFROST TIME       0 min       90 min       45 min       if DEFROST MODE = SCH: Maximum amount of time the defrost relay will be energized.         dfm       DRAIN TIME       0 min       15 min       2 min       Time to be in drain mode (dright inte).       Select evaporation fan management. (CYC) cycle, i.e. manage, fans during refrig time).         dff       dff       Manage/Cycle, permanent C, On with Compressor, Title 24       On w/ Compressor, Title 24 <td>Edt</td> <td>EdE</td> <td>VALVE TYPE</td> <td>N/A</td> <td>N/A</td> <td>Mechanical</td> <td></td>	Edt	EdE	VALVE TYPE	N/A	N/A	Mechanical	
dPd         Nizf         DEFROST STAN         0         8         5         If DEFROST MODE = SCH: Defrost per day. Number of evenly spaced defrost.           dIP         CFL         DEFROST TERM TEMP         35.0 <sup>+</sup> 90.0 <sup>+</sup> 50.0 <sup>+</sup> Femperature the coil sensors) must exceed to terminate defrost.           dIL         File         DEFROST TERM TEMP         0         0         90         30         If DEFROST MODE = DEMAND: Coefficient to KE2 Defrost algorithm.           dIL         File         DEAN TIME         0         0         90         10         15 min         10 PEROST MODE = DEMAND: Coefficient to KE2 Defrost algorithm.           dIT         MAX DEFROST TIME         0	ind	Ind	DEFROST MODE	N/A	N/A	Demand	Mode to initiate defrost. (dnd) demand. (SCH) schedule. (rnt) comp run time.
GEF         Clean         DeFROST PARAMETER         0         90         30         If DEFROST MODE = SCH: Maximum amount of time the defrost relay will be energized.           dtl         FILE         MAX DEFROST TIME         0 min         90 min         45 min         If DEFROST MODE = SCH: Maximum amount of time the defrost relay will be energized.           drm         GEF         DRAIN TIME         0 min         15 min         2 min         Time to be in drain mode (drip time).           eff         EFE         REFRIG FAN TYPE         Manage/Cy-cle. Permanent, On with Compressor         On w/ Com ressor         Select evaporator fan management. (CYC) cycle, ite manage, fans during refrigeration and off cycle. (12/01 Tite 24 cycles fans based on Tite 24 regulations.           Ft5         IEEE         MIN FAN SWITCH         10 sec         10 sec         Minimum time before fans can be turned on again after turning off.           Stt         IEEE         SUPERHEAT         5.0 F'         30.0 F'         EEV = 8.0 F'         Target superheat value. Only applies when non-mechanical value selected. With the high superheat alam threshold.           LP4         IVD         VDU TIME         0 min         15 min         0 min         If EV selected selected: Advanced topic.           LP6         PEES         IFCO NTTME         0 for S2 dp sig         138.0 psig         8.0 psig         If LP greater than 0: Ad	dPd		DEFROSTS / DAY	0	8	5	<b>If DEFROST MODE = SCH:</b> Defrosts per day. Number of evenly spaced defrosts per day.
dtl.       FIRE       MAX DEFROST TIME       D min       90 min       45 min       If DEFROST MODE = SCH: Maximum amount of time the defrost relay will be energized         drm       Grn       DRAIN TIME       O min       15 min       2 min       Time to be in drain mode (drip time).         rft       Grn       REFRIG FAN TYPE       Manage/Cycle.       Permanent, On will Compressor, Title 24       Select exaporator fan management, CVC) cycle, lex. manage, fans during refrig antion and off cycle. (FC) fans on w/ compressor will primarily manage fans on during the defrost relay will primarily manage fans on off cycle. (F2) finane to replace fans can be turned on again after turning off.         Stit       SUPERHEAT       5.0 F <sup>+</sup> 30.0 F <sup>+</sup> Tirget superheat value. Only applies when non-mechanical value selected. Whith the selected. Whith the selected is selected. Advanced topic.         LPL       IDV       IDV TIME       O min       15 min       O min       ff EV selected selected: Advanced topic.         LPC       LOW PRESSUBE CUT       5.0 psig       13.0 psig       0.0 psig       15.0 psig       11.0 sec       if LP greater than 0: Advanced topic.         Att       IFE       LPC ONTEMPSTS       1       5       5       if LP greater than 0: Advanced topic.         Int       Great       LPC MARCE Selected selected: Advanced topic.       If DEFROST MOPE       COM PRESSUBE CUT       N/A	dtP	dEP	DEFROST TERM TEMP	35.0°F	90.0°F	50.0°F	Temperature the coil sensor(s) must exceed to terminate defrost.
GLL       Oldsting       Oldsting       Oldsting       Oldsting       Oldsting         Gro       DRAIN TIME       Omin       15 min       Time to be in drain mode (drig time).         FIT       DRAIN TIME       Omin       15 min       2 min       Time to be in drain mode (drig time).         FIT       DRAIN TIME       Omin       15 min       2 min       Time to be in drain mode (drig time).         FIT       DRAIN TIME       Omin       15 min       Om w/ Com-       pressor         FIT       TIME       10 sec       240 sec       10 sec       Minimum time before fans can be turned on again after turning off.         Stt       SST       SUPERHEAT       5.0 F <sup>+</sup> 30.0 F <sup>+</sup> EEV = 8.0 F <sup>+</sup> Target superheat value. Only applies when non-mechanical value selected. Wh         IPP       LOW PRESSURE CUT       Omin       15 min       Omin       If EV selected selected: Advanced topic.       0         IPP       LOW PRESSURE CUT       Omin       15 min       0 min       1 file greater than 0: Advanced topic.       0         IP       PRESS DIFF FOR LPCO       1.0 psig       20.0 psig       15.0 psig       1 file greater than 0: Advanced topic.       1         IP       PRESS DIFF FOR LPCO       1.0 psig       2.0 psig       <	dEF	dEF	DEFROST PARAMETER	0	90	30	
Ft       Ft       Manage/Cycle, Permanent, On with On w/Com, Pressor       On w/Com, Pressor       Select evaporator fam management. (CVC) cycle, i.e. manage, fans during refrig ation and off cycle. (FcO) fans on w/ compressor will primarity manage fans on off cycle. (FcO) fans on w/ compressor. Till and uring refrigeration and off cycle. (FcO) fans on w/ compressor. Till and off cycle. (FcO) fans can be turned on again after turning off.         Stt       Stt       Stt       SupERHEAT       S.0 F'       30.0 F'       TEV = 20.0 F'       Tirget superheat value. Only applies when non-mechanical valve selected. Whi mechanical valve is selected; it is the high superheat alarm threshold.         LPE       LOW PRESSURE CUT       0 min       15 min       0 min       If EEV selected selected: Advanced topic.         LPC       FF4       LOW PRESSURE CUT       0.0 pig       13.0 psig       8.0 psig       If LPg greater than 0: Advanced topic.         LPC       PRESS DIFF FOR LPCO       1.0 psig       2.00 psig       15.0 psig       If LPg greater than 0: Advanced topic.         LPC       PRESS DIFF FOR LPCO       1.0 psig       2.00 psig       15.0 psig       If LPg greater than 0: Advanced topic.         LPC       PRESS DIFF FOR LPCO       1.0 psig       2.00 psig       10.0 F'       Degrestrest than 0: Advanced topi	dtL		MAX DEFROST TIME	0 min	90 min		
rFt       If Image State (Figure 1)       On w/Com- pressor       ation and off cycle. (FoC) fans on w/compressor sins to rund numing refrigeration and off cycle. (EQ) permanent forces fans to rund numing refrigeration and off cycle. (EQ) permanent forces fans to rund numing refrigeration and off cycle. (EQ) permanent forces fans to rund numing refrigeration and off cycle. (EQ) applies when non-mechanical values elected. Whi mechanical value is selected, it is the high superheat alarm threshold.         FtS       ISE       Superintext       5.0 F <sup>2</sup> 30.0 F <sup>2</sup> EEV = 8.0 F <sup>1</sup> TEV = 20.0 F <sup>2</sup> Minimum time before fans can be turned on again after turning off.         LPI       ISE       LOW PRESSURE CUT OUT TIME       0 min       15 min       0 min       If EEV selected selected: Advanced topic.         LPI       ISE       LPO WRESSURE CUT OUT TIME       0 prig       15.0 prig       If LPt greater than 0: Advanced topic.         LPC       ICI       LOW PRESS DIFF FOR LPCO       10.0 prig       20.0 prig       15.0 prig       If LPt greater than 0: Advanced topic.         Htt       FLE       LPCO ATTEMPTS       1       5       5       If LPt greater than 0: Advanced topic.         Htt       FLE       LPCO ATTEMPTS       1       5       5       If LPt greater than 0: Advanced topic.         Htt       FLE       LPCO ATTEMPTS       1       5       5       If LPt greater than 0: Advanced topic.     <	drn	drn	DRAIN TIME	0 min	15 min	2 min	
PED       Image       10 sec       240 sec       10 sec       Minimum time before fans can be furned on again after furning off.         Sitt       STET       SUPERHEAT       S.0 F <sup>+</sup> 30.0 F <sup>+</sup> TEV = 8.0 F <sup>+</sup> Target superheat value. Only applies when non-mechanical valve selected. Wh mechanical valve is selected, it is the high superheat alarm threshold.         LPt       LOW PRESSURE CUT OUT TIME       0 min       15 min       0 min       If EV selected selected: Advanced topic, 0 = Disabled.         LPC       L26       PRESS DIFF FOR LPCO       10, psig       20.0 psig       15.0 psig       15.0 psig       17.0 psig       16.0 psig       16.0 psig       16.0 psig       16.0 psig       17.0 psig       10.0 psig       10.0 psig       10.0 psig       10.0 psig       10.0 psig	rFt	FEE		Permanent	, On with		ation and off cycle. (FoC) fans on w/ compressor will primarily manage fans only during the off cycle. (PEr) permanent forces fans to run during refrigeration and
Stt       Field       SUPERHEAT       5.0 F       30.0 F''       TEV = 20.0 F''       mechanical valve is selected, it is the high superheat alarm threshold.         LPt       LOW PRESSURE CUT OUT TIME       0 min       15 min       0 min       If EEV selected selected: Advanced topic, 0 = Disabled.         LPC       LPd       LOW PRESSURE CUT OUT       -5.0 psig       138.0 psig       8.0 psig       If LPt greater than 0: Advanced topic.         LPd       LPd       PRESS DIFF FOR LPCO       1.0 psig       20.0 psig       15.0 psig       If LPt greater than 0: Advanced topic.         Att       FL       LPC COMP RUNTIME       0 hrs       24 hrs       6 hrs       If DEFROST MODE = rnt: Hours of cooling before starting a defrost.         HI       FIGT       ELECTRIC DEFROST MODE       N/A       N/A       Pulse       the defrost cycle. (PUL) Pulse, utilizes advanced heater management.         HAO       HIGH TEMP ALARM OF*SET       0 F*       99.9 F*       10.0 F*       Degrees above ROOM TEMP + AIR TEMP DIFF to trigger HIGH TEMP ALARM.         LAO       UPW TEMP ALARM DELAY       0 min       120 min       60 min       Delay before triggering a LOW TEMP ALARM.         LAA       UPW TEMP ALARM DELAY       0 min       10 min       10 min       Delay before triggering a LOW TEMP ALARM.         LAA       UPW T	FtS	FES		10 sec	240 sec	10 sec	Minimum time before fans can be turned on again after turning off.
LPT       LPT       Low TIME       D min       15 min       D min       If Let visite celeted selected reduced topic, 0 = Disabled.         LPC       LPd       Low PRESS DIFF FOR LPCO       10.0 psig       38.0 psig       If LPt greater than 0: Advanced topic.         LPd       PRESS DIFF FOR LPCO       10.0 psig       20.0 psig       15.0 psig       If LPt greater than 0: Advanced topic.         Att       FL       Low TTEMPETS       1       5       5       If LPt greater than 0: Advanced topic.         Int       Press DIFF FOR LPCO       10.0 psig       20.0 psig       15.0 psig       If LPt greater than 0: Advanced topic.         Int       Press DIFF FOR LPCO       10.0 psig       20.0 psig       15.0 psig       If LPt greater than 0: Advanced topic.         Int       Press DIFF FOR LPCO       10.0 hrs       24 hrs       6 hrs       If DEFROST MODE = mt: Hours of cooling before starting a defrost.         Hand       IEC       Electritic DEFROST       N/A       N/A       Pulse       If DEFROST TYPE = ELEL; (Prin Permanet, leaves defrost relay energized durin the defrost cycle. (PUL) Pulse, utilizes advanced heater management.         Hao       IIGH TEMP ALARM       O F*       99.9 F*       10.0 F*       Degrees above ROOM TEMP + AIR TEMP DIFF to trigger HIGH TEMP ALARM.         LAd       IIGH TEMP ALARM <th< td=""><td>Stt</td><td>SEE</td><td>SUPERHEAT</td><td>5.0 F°</td><td>30.0 F°</td><td></td><td>Target superheat value. Only applies when non-mechanical valve selected. When mechanical valve is selected, it is the high superheat alarm threshold.</td></th<>	Stt	SEE	SUPERHEAT	5.0 F°	30.0 F°		Target superheat value. Only applies when non-mechanical valve selected. When mechanical valve is selected, it is the high superheat alarm threshold.
LPC       L	LPt	<u>L PE</u>		0 min	15 min	0 min	If EEV selected selected: Advanced topic, 0 = Disabled.
Att       Het and the second sec				-5.0 psig	138.0 psig	8.0 psig	If LPt greater than 0: Advanced topic.
Int         COMP RUN TIME         0 hrs         24 hrs         6 hrs         If DEFROST MODE = rmt: Hours of cooling before starting a defrost.           Htn         Htn         Htn         N/A         N/A         Pulse         If DEFROST TYPE = ELE: (Prn) Permanent, leaves defrost relay energized durin the defrost cycle. (PUL) Pulse, utilizes advanced heater management.           HAo         HIGH TEMP ALARM OFFSET         0 F <sup>2</sup> 99.9 F <sup>3</sup> 10.0 F <sup>3</sup> Degrees above ROOM TEMP + AIR TEMP DIFF to trigger HIGH TEMP ALARM.           LAo         HIGH TEMP ALARM OFFSET         0 F <sup>2</sup> 20.0 F <sup>3</sup> 4.0 F <sup>2</sup> Degrees below ROOM TEMP + AIR TEMP DIFF to trigger HIGH TEMP ALARM.           LAd         LOW TEMP ALARM OFFSET         0 F <sup>2</sup> 20.0 F <sup>2</sup> 4.0 F <sup>2</sup> Degrees below ROOM TEMP to trigger LOW TEMP ALARM.           LAd         LOW TEMP ALARM DELAY         0 min         30 min         10 min         Delay before triggering a LOW TEMP ALARM.           dAd         LIE         DOOR ALARM DELAY         0 min         180 min         30 min         Time door must be open before triggering a DOOR OPEN ALARM. Requires doo switch to activate.           AU1         AUX IN 1 MODE         N/A         N/A         Disabled         See Auxiliary Input Modes table on page 10.           A1A         AUX IN 1 STATE         N/A         N/A <td< td=""><td></td><td></td><td></td><td>1.0 psig</td><td></td><td></td><td></td></td<>				1.0 psig			
HtnELECTRIC DEFROST MODEN/AN/APulseIf DEFROST TYPE = ELE: (Pr) Permanent, leaves defrost relay energized during the defrost cycle. (PUL) Pulse, utilizes advanced heater management.HAoILEDHIGH TEMP ALARM OFFSET0 F°99.9 F°10.0 F°Degrees above ROOM TEMP + AIR TEMP DIFF to trigger HIGH TEMP ALARM.HAdILEDHIGH TEMP ALARM DELAY0 min120 min60 minDelay before triggering a HIGH TEMP ALARM.LAoILEDLOW TEMP ALARM OFFSET0 F°20.0 F°4.0 F°Degrees below ROOM TEMP to trigger LOW TEMP ALARM.LAdILEDLOW TEMP ALARM DELAY0 min30 min10 minDelay before triggering a LOW TEMP ALARM.dAdILEDLOW TEMP ALARM DELAY0 min30 min10 minDelay before triggering a LOW TEMP ALARM.dAdILEDLOW TEMP ALARM DELAY0 min30 min10 minDelay before triggering a DOR OPEN ALARM. Requires dod switch to activate.AU1ILEDAUX IN 1 MODEN/AN/ADisabledSee Auxiliary Input Modes table on page 10.AIAILEAUX IN 2 MODEN/AN/AClosed(OPn) active if input is open. (CLo) active if input is shorted.AU2ILEAUX IN 2 STATEN/AN/AClosed(OPn) active if input is open. (CLo) active if input is shorted.AU3ILEAUX IN 3 STATEN/AN/AClosed(OPn) active if input is open. (CLo) active if input is shorted.AU3ILEAUX IN 3 STATEN/AN/AClosed				1			
HIG       MODE       N/A       Puise       the defrost cycle. (PUL) Pulse, utilizes advanced heater management.         HAO       III:0       OFFSET       0 F°       99.9 F°       10.0 F°       Degrees above ROOM TEMP + AIR TEMP DIFF to trigger HIGH TEMP ALARM.         HAd       III:0       HIGH TEMP ALARM DELAY       0 min       120 min       60 min       Delay before triggering a HIGH TEMP ALARM.         LAO       III:0       LOW TEMP ALARM OFFSET       0 F°       20.0 F°       4.0 F°       Degrees below ROOM TEMP to trigger LOW TEMP ALARM.         LAd       III:0       LOW TEMP ALARM OFFSET       0 min       30 min       10 min       Delay before triggering a LOW TEMP ALARM.         dAd       III:0       AUX IN 1 MODE       N/A       N/A       Disabled       See Auxiliary Input Modes table on page 10.         A11       III:0       AUX IN 1 MODE       N/A       N/A       Disabled       See Auxiliary Input Modes table on page 10.         A12       III:0       AUX IN 2 MODE       N/A       N/A       Disabled       See Auxiliary Input Modes table on page 10.         A2A       RCI       AUX IN 3 MODE       N/A       N/A       Disabled       See Auxiliary Input Modes table on page 10.         A2A       RCI       AUX IN 3 MODE       N/A       N/A <td< td=""><td>rnt</td><td></td><td></td><td>0 hrs</td><td>24 hrs</td><td>6 hrs</td><td>If DEFROST MODE = rnt: Hours of cooling before starting a defrost.</td></td<>	rnt			0 hrs	24 hrs	6 hrs	If DEFROST MODE = rnt: Hours of cooling before starting a defrost.
HAO       Def       99.9 F       10.0 F       Degrees above ROOM TEMP + AIR TEMP DIFY to trigger High TEMP ALARM.         HAd       HIGH TEMP ALARM DELAY       0 min       120 min       60 min       Delay before triggering a HIGH TEMP ALARM.         LAO       LOW TEMP ALARM OFFSET       0 F°       20.0 F°       4.0 F°       Degrees below ROOM TEMP to trigger LOW TEMP ALARM.         LAd       LOW TEMP ALARM DELAY       0 min       30 min       10 min       Delay before triggering a LOW TEMP ALARM.         dAd       LAG       DOOR ALARM DELAY       0 min       30 min       10 min       Delay before triggering a LOW TEMP ALARM.         dAd       LAG       DOOR ALARM DELAY       0 min       180 min       30 min       Time door must be open before triggering a DOOR OPEN ALARM. Requires door switch to activate.         AU1       HIGH       AUX IN 1 MODE       N/A       N/A       Disabled       See Auxiliary Input Modes table on page 10.         A1A       HIGH       AUX IN 1 STATE       N/A       N/A       Closed       (oPn) active if input is open. (Lo) active if input is shorted.         AU2       AUX IN 2 STATE       N/A       N/A       Closed       (oPn) active if input is open. (Lo) active if input is shorted.         A3A       HIGH       AUX IN 3 STATE       N/A       N/A       Closed	Htn	HEn	MODE	N/A	N/A	Pulse	
HAd       DELAY       O min       120 min       60 min       Delay before triggering a HiGH TEMP ALARM.         LAo       LAO       LOW TEMP ALARM OFFSET       0 F°       20.0 F°       4.0 F°       Degrees below ROOM TEMP to trigger LOW TEMP ALARM.         LAd       LAC       LOW TEMP ALARM DELAY       0 min       30 min       10 min       Delay before triggering a LOW TEMP ALARM.         dAd       LAC       DOOR ALARM DELAY       0 min       30 min       10 min       Delay before triggering a LOW TEMP ALARM.         dAd       LAC       DOOR ALARM DELAY       0 min       30 min       Time door must be open before triggering a DOOR OPEN ALARM. Requires door switch to activate.         AU1       AUX IN 1 MODE       N/A       N/A       Disabled       See Auxiliary Input Modes table on page 10.         A1A       AUX IN 2 MODE       N/A       N/A       Disabled       See Auxiliary Input Modes table on page 10.         A2A       REA       AUX IN 3 MODE       N/A       N/A       Closed       (oPn) active if input is open. (CLo) active if input is shorted.         AU2       AUX IN 3 MODE       N/A       N/A       Sys Off       See Auxiliary Input Modes table on page 10.         A3A       AUX IN 3 MODE       N/A       N/A       Closed       (oPn) active if input is open. (CLo) active	HAo	KRo	OFFSET	0 F°	99.9 F°	10.0 F°	Degrees above ROOM TEMP + AIR TEMP DIFF to trigger HIGH TEMP ALARM.
LAO       OFFSET       OF       20.0 F       4.0 F       Degrees below ROOM TEMP to trigger LOW TEMP ALARM.         LAd       LAd       LOW TEMP ALARM DELAY       0 min       30 min       10 min       Delay before triggering a LOW TEMP ALARM.         dAd       LAT       DOOR ALARM DELAY       0 min       180 min       30 min       Time door must be open before triggering a DOOR OPEN ALARM. Requires door switch to activate.         AU1       AUX IN 1 MODE       N/A       N/A       Disabled       See Auxiliary Input Modes table on page 10.         A1A       HF       AUX IN 2 MODE       N/A       N/A       Closed       (oPn) active if input is open. (CLo) active if input is shorted.         AU2       HF       AUX IN 2 MODE       N/A       N/A       Closed       (oPn) active if input sopen. (CLo) active if input is shorted.         AU2       HF       AUX IN 2 STATE       N/A       N/A       Closed       (oPn) active if input sopen. (CLo) active if input is shorted.         AU3       HF       AUX IN 3 STATE       N/A       N/A       Closed       (oPn) active if input is open. (CLo) active if input is shorted.         152       2ND ROOM TEMP       -50.0°F       90.0°F       -50.0°F       HF       -50.0°F       HF       -50.0°F         10t       0T0 10 VDC MODE	HAd	НRd	DELAY	0 min	120 min	60 min	Delay before triggering a HIGH TEMP ALARM.
LAd       DELAY       O min       30 min       10 min       Delay before triggering a LOW TEMP ALARM.         dAd       Image: Comparison of the temp and	LAo	LRo		0 F°	20.0 F°	4.0 F°	Degrees below ROOM TEMP to trigger LOW TEMP ALARM.
Add       DOOR ALARM DELAY       0 min       180 min       30 min       switch to activate.         AU1       AUX IN 1 MODE       N/A       N/A       Disabled       See Auxiliary Input Modes table on page 10.         A1A       AUX IN 1 STATE       N/A       N/A       Closed       (oPn) active if input is open. (CLo) active if input is shorted.         AU2       AUX IN 2 MODE       N/A       N/A       Disabled       See Auxiliary Input Modes table on page 10.         A2A       AUX IN 2 STATE       N/A       N/A       Closed       (oPn) active if input is open. (CLo) active if input is shorted.         AU3       AUX IN 3 MODE       N/A       N/A       Closed       (oPn) active if input is open. (CLo) active if input is shorted.         AU3       AUX IN 3 STATE       N/A       N/A       Closed       (oPn) active if input is open. (CLo) active if input is shorted.         A3A       AUX IN 3 STATE       N/A       N/A       Closed       (oPn) active if input is open. (CLo) active if input is shorted.         10t       IIII       O TO 10 VDC MODE       -       -       Alarm Relay       (AL1, AU2, or AU3 = (t2n) 2ND ROOM TEMP: This value becomes the ROOM         10t       IIIII       O TO 10 VDC MODE       -       -       Alarm Relay       (AL1, Alarm relay. (FSd) Evap fan speed control. (dAL) Door a	LAd	LRd		0 min	30 min	10 min	
A1A       AUX IN 1 STATE       N/A       N/A       Closed       (oPn) active if input is open. (CLo) active if input is shorted.         AU2       AUX IN 2 MODE       N/A       N/A       Disabled       See Auxiliary Input Modes table on page 10.         A2A       AUX IN 2 STATE       N/A       N/A       Closed       (oPn) active if input is open. (CLo) active if input is shorted.         AU3       AUX IN 3 MODE       N/A       N/A       Closed       (oPn) active if input is open. (CLo) active if input is shorted.         AU3       AUX IN 3 MODE       N/A       N/A       Sys Off       See Auxiliary Input Modes table on page 10.         AU3       AUX IN 3 STATE       N/A       N/A       Closed       (oPn) active if input is open. (CLo) active if input is shorted.         A3A       AUX IN 3 STATE       N/A       N/A       Closed       (oPn) active if input is open. (CLo) active if input is shorted.         t52       SEE       2ND ROOM TEMP       -50.0°F       90.0°F       -50.0°F       If AU1, AU2, or AU3 = (t2n) 2ND ROOM TEMP: This value becomes the ROOM         10t       IIII       OTO 10 VDC MODE       -       -       Alarm Relay       (ALr) Alarm relay. (FSd) Evap fan speed control. (dAL) Door alarm relay.         tEt       MULTI EVAP MODE       -       -       Off       Mode for lead/lag op	dAd	dRd	DOOR ALARM DELAY	0 min	180 min	30 min	
AU2       AU2       AUX IN 2 MODE       N/A       N/A       Disabled       See Auxiliary Input Modes table on page 10.         A2A       AUX IN 2 STATE       N/A       N/A       Closed       (oPn) active if input is open. (CLo) active if input is shorted.         AU3       AUX IN 3 MODE       N/A       N/A       Sys Off       See Auxiliary Input Modes table on page 10.         A3A       AUX IN 3 STATE       N/A       N/A       Closed       (oPn) active if input is open. (CLo) active if input is shorted.         A3A       AUX IN 3 STATE       N/A       N/A       Closed       (oPn) active if input is open. (CLo) active if input is shorted.         t52       ESC       2ND ROOM TEMP       -50.0°F       90.0°F       -50.0°F       If AU1, AU2, or AU3 = (t2n) 2ND ROOM TEMP: This value becomes the ROOM         10t       IIIE       0 TO 10 VDC MODE       -       -       Alarm Relay       (ALr) Alarm relay. (FSd) Evap fan speed control. (dAL) Door alarm relay.         tEt       IIIE       MULTI EVAP MODE       -       -       Off       Mode for lead/lag operation. (oFF) Off. (LGC) Redundant cool. (LGF) Redundant cool. (LGF) Redundant cool. (LGF) Off. (AU: Alternate.         PAd       PAIRED DEFROST       -       -       Off       Select operation when leag/lag pair controller goes into defrost. (oFF) Off. (AU: Aluto.         LLt	AU1	RU 1	AUX IN 1 MODE	N/A	N/A	Disabled	See Auxiliary Input Modes table on page 10.
AU2       AU2       AUX IN 2 MODE       N/A       N/A       Disabled       See Auxiliary Input Modes table on page 10.         A2A       AUX IN 2 STATE       N/A       N/A       Closed       (oPn) active if input is open. (CLo) active if input is shorted.         AU3       AUX IN 3 MODE       N/A       N/A       Sys Off       See Auxiliary Input Modes table on page 10.         A3A       AUX IN 3 STATE       N/A       N/A       Closed       (oPn) active if input is open. (CLo) active if input is shorted.         A3A       AUX IN 3 STATE       N/A       N/A       Closed       (oPn) active if input is open. (CLo) active if input is shorted.         t52       ESC       2ND ROOM TEMP       -50.0°F       90.0°F       -50.0°F       If AU1, AU2, or AU3 = (t2n) 2ND ROOM TEMP: This value becomes the ROOM         10t       IIIE       0 TO 10 VDC MODE       -       -       Alarm Relay       (ALr) Alarm relay. (FSd) Evap fan speed control. (dAL) Door alarm relay.         tEt       IIIE       MULTI EVAP MODE       -       -       Off       Mode for lead/lag operation. (oFF) Off. (LGC) Redundant cool. (LGF) Redundant cool. (LGF) Redundant cool. (LGF) Off. (AU: Alternate.         PAd       PAIRED DEFROST       -       -       Off       Select operation when leag/lag pair controller goes into defrost. (oFF) Off. (AU: Aluto.         LLt	A1A		AUX IN 1 STATE	N/A	N/A	Closed	(oPn) active if input is open. (CLo) active if input is shorted.
AU3       AUX IN 3 MODE       N/A       N/A       Sys Off       See Auxiliary Input Modes table on page 10.         A3A       AUX IN 3 STATE       N/A       N/A       Closed       (oPn) active if input is open. (CLo) active if input is shorted.         tS2       LS2       2ND ROOM TEMP       -50.0°F       90.0°F       -50.0°F       If AU1, AU2, or AU3 = (t2n) 2ND ROOM TEMP: This value becomes the ROOM TEMP setpoint when the Auxiliary Input is active.         10t       Iffle       0 TO 10 VDC MODE       -       -       Alarm Relay       (ALr) Alarm relay. (FSd) Evap fan speed control. (dAL) Door alarm relay.         tEt       Iffle       MULTI EVAP MODE       -       -       Off       Mode for lead/lag operation. (oFF) Off. (LGC) Redundant cool. (LGF) Redundant cool. (LGF) Redundant cool. (LGF) Redundant cool. (LGF) Redundant coff. (ALt) Alternate.         PAd       PAIRED DEFROST MODE       -       -       Off       Select operation when leag/lag pair controller goes into defrost. (oFF) Off. (AU2 Auto.         LLt       LEAD/LAG TIME       1 hour       168 hours       12 hours       Time to toggle between lead/lag.		8:15	AUX IN 2 MODE	N/A	N/A	Disabled	See Auxiliary Input Modes table on page 10.
A3A       Image: Aux IN 3 STATE       N/A       N/A       Closed       (oPn) active if input is open. (CLo) active if input is shorted.         tS2       Image: Aux IN 3 STATE       N/A       N/A       Closed       (oPn) active if input is open. (CLo) active if input is shorted.         tS2       Image: Aux IN 3 STATE       -50.0°F       90.0°F       -50.0°F       If AU1, AU2, or AU3 = (t2n) 2ND ROOM TEMP: This value becomes the ROOM TEMP setpoint when the Auxiliary Input is active.         10t       Image: Aux III EVAP MODE       -       -       Alarm Relay       (ALr) Alarm relay. (FSd) Evap fan speed control. (dAL) Door alarm relay.         tEt       Image: Aux III EVAP MODE       -       -       Off       Mode for lead/lag operation. (oFF) Off. (LGC) Redundant cool. (LGF) Redundant off. (ALt) Alternate.         PAd       Image: Paired DEFROST MODE       -       -       Off       Select operation when leag/lag pair controller goes into defrost. (oFF) Off. (AUX Auto.         LLt       Image: Lead/LAG TIME       1 hour       168 hours       12 hours       Time to toggle between lead/lag.		82R					
tS2       Image: Signal system       -50.0°F       90.0°F       -50.0°F       If AU1, AU2, or AU3 = (t2n) 2ND ROOM TEMP: This value becomes the ROOM TEMP setpoint when the Auxiliary Input is active.         10t       Image: Signal system       0 TO 10 VDC MODE       -       -       Alarm Relay       (ALr) Alarm relay. (FSd) Evap fan speed control. (dAL) Door alarm relay.         tEt       Image: Signal system       -       -       Off       Mode for lead/lag operation. (oFF) Off. (LGC) Redundant cool. (LGF) Redundant off. (ALt) Alternate.         PAd       Image: Signal system       -       -       Off       Select operation when leag/lag pair controller goes into defrost. (oFF) Off. (AU-Auto.         LLt       Image: Lead/LAG TIME       1 hour       168 hours       12 hours       Time to toggle between lead/lag.		HUB					
t52       2ND ROOM TEMP       -50.0°F       90.0°F       -50.0°F       TEMP setpoint when the Auxiliary Input is active.         10t       IIIE       0 TO 10 VDC MODE       -       -       Alarm Relay       (ALr) Alarm relay. (FSd) Evap fan speed control. (dAL) Door alarm relay.         tEt       IEE       MULTI EVAP MODE       -       -       Off       Mode for lead/lag operation. (oFF) Off. (LGC) Redundant cool. (LGF) Redundant off. (ALt) Alternate.         PAd       IIIE       PAIRED DEFROST MODE       -       -       Off       Select operation when leag/lag pair controller goes into defrost. (oFF) Off. (AUMADE)         LLt       IEE       LEAD/LAG TIME       1 hour       168 hours       12 hours       Time to toggle between lead/lag.	A3A		AUX IN 3 STATE	N/A	N/A	Closed	
tEt       MULTI EVAP MODE       -       Off       Mode for lead/lag operation. (oFF) Off. (LGC) Redundant cool. (LGF) Redundant coo	tS2		2ND ROOM TEMP	-50.0°F	90.0°F	-50.0°F	TEMP setpoint when the Auxiliary Input is active.
Tet     MOLTI EVAP MODE     Off     off. (ALt) Alternate.       PAd     PAIRED DEFROST MODE     -     -     Off     Select operation when leag/lag pair controller goes into defrost. (oFF) Off. (AU Auto.       LLt     LEAD/LAG TIME     1 hour     168 hours     12 hours     Time to toggle between lead/lag.	10t	105	0 TO 10 VDC MODE	-	-	Alarm Relay	
PAd         MODE         -         Off         Auto.           LLt         LEAD/LAG TIME         1 hour         168 hours         12 hours         Time to toggle between lead/lag.	tEt	FEF		-	-	Off	off. (ALt) Alternate.
				-	-	Off	
		LLE					
ont <b>Parte</b> i tener on to introduce in the second s	Unt	Unt	TEMP UNITS	N/A	N/A	Fahrenheit	Display temperature in °F or °C. (FAH) Fahrenheit. (CEL) Celsius.





Quick Start Guide

#### **ADVANCED Setpoints Menu (continued)**

basit	c Display	KE2 Combo Display			D.C.K	
Abbr	eviation	Scrolling Text	Min	Max	Default	Description
dF	EdF	EXTREME TEMP DIFF	0°F	99.9°F	20.0°F	Should not be adjusted unless instructed to by KE2 Therm.
		CLEAR ALARMS	N/A	N/A	-	Press and hold ENTER until red LED starts blinking, alarms will be reset. Sensor and transducer alarms will immediately return until fixed.
iA	d ıR	DIAGNOSTICS MODE	N/A	N/A	-	Press and hold ENTER until FAr is displayed. Energizes each relay individually for 30 seconds: (FAr) fan relay, (dEr) defrost relay, (CPr) compressor relay.
FAC FRE PAS PRS		FACTORY RESET	N/A	N/A	-	Press and hold ENTER to reset the controller to the factory default setpoints.
		WEB PASSWORD RESET	N/A	N/A	-	Press and hold ENTER to reset the web password to the factory default.
Ar	PRr	PAIR L/L	-	-	-	Press and hold ENTER until red LED blinks. (PAS) successful pairing. (FAi) pairing failed. Only two controllers can be present on network.
JnP	UnP	UNPAIR L/L	-	-	-	Press and hold ENTER until red LED blinks. (PAS) successful unpairing. (FAi) unpairing failed.
nd	bnd	BOND	-	-	-	Press and hold ENTER until red LED blinks. (PAS) successful bond. (FAi) bond failed. Only two controllers can be present on network to bond from display.
Jnb	linb	UNBOND	-	-	-	Press and hold ENTER until red LED blinks. Controllers will unbond and restart. Only works if bonded to one other controller.
SA	58	SMART ACCESS	N/A	N/A	Disabled	Turn KE2 Smart Access on or off. (EnA) enable KE2 Smart Access. (diS) disable KE2 Smart Access.
IHC	d[ H	DHCP	N/A	N/A	Enabled	Turn DHCP mode on or off. (EnA) enable DHCP mode. (diS) disable DHCP mode.
		MOTOR TYPE	Unipolar o		Unipolar	Unipolar if unipolar stepper used, Bipolar if bipolar stepper used.
		MOTOR STEP RATE	30	400	40	Motor Step rate for custom valve.
		MAX VALVE STEPS	200	6400	500	Full stroke steps for custom valve.
		MAX OPERATING PRES	10.0 psi	150.0 psi**	150.0 psi**	**Max operating pressure. Max is 300 when R-410A selected and 500 when R-744 selected
		FAN SPEED	-100.0%	100.0%	0.0%	Fan speed %.
		MIN COMP RUN TIME	0 min	15 min	2 min	Minimum Compressor Run Time.
		MIN COMP OFF TIME	0 min	15 min	5 min	Minimum Compressor Off Time.
		1ST DEFROST DELAY DEFROST FAN STATE	0 min	240 min	120 min OFF(E)/ON(A)	First Defrost Delay. OFF = fans off during defrost; ON = fans ON during defrost
		FAN DELAY TEMP	ON or OFF -40.0°F	35.0°F	5.0°F	Fan delay temp.
				20 min		
		MAX FAN DELAY TIME	0 min	20 min	3 min	Max fan delay time.
		PUMP DOWN TIME	0 min	90 min	0 min	Minimum time between de-energizing the liquid line solenoid/compressor contactor relay and energizing the defrost relay.
		MULTI AIR TEMP CTRL	Warmest o	5	Warmest Air	Warmest air = use the warmest air temp from bonded controls; Average air = use the average air temp from bonded controls.
		MULTI EVAP COOL	Synchronized or Independent Synchronized or Independent		Synchronized	Synchronized = synchronize bonded controller in refrigeration mode; Independent = bonded controllers control temperature independently.
	Available sic Display	MULTI EVAP DEFROST			Synchronized	Synchronized = synchronize bonded controller in defrost mode; Independent = bonded controllers defrost independently.
on Basic Disp		MULTI EVAP SENSOR	Shared or l	Jnshared	Shared	Shared = share sensor readings from bonded controllers; Unshared = use local sensor readings only.
n Bas						
n Bas		ROOM TMP IND DEF	-50.0 F°	90.0 F°	0.0 F°	Room temp while bonded contoller is in defrost. Only applies to bonded contro lers with Multi Evap Defrost set to Independent.
n Bas		ROOM TMP IND DEF SUCT PRES OFFSET	-5.0 F°	5.0 F°	0.0 F°	Room temp while bonded contoller is in defrost. Only applies to bonded contro lers with Multi Evap Defrost set to Independent. Offset added or subtracted from the suction line pressure transducer reading, if needed.
n Bas		ROOM TMP IND DEF SUCT PRES OFFSET SUCT TEMP OFFSET	-5.0 F° -5.0 F°	5.0 F° 5.0 F°	0.0 F° 0.0 F°	Room temp while bonded contoller is in defrost. Only applies to bonded contro lers with Multi Evap Defrost set to Independent. Offset added or subtracted from the suction line pressure transducer reading, if needed. Offset added or subtracted from the suction temp sensor reading, if needed.
n Bas		ROOM TMP IND DEF SUCT PRES OFFSET SUCT TEMP OFFSET COIL TEMP OFFSET	-5.0 F° -5.0 F° -5.0 F°	5.0 F° 5.0 F° 5.0 F°	0.0 F° 0.0 F° 0.0 F°	Room temp while bonded contoller is in defrost. Only applies to bonded contro lers with Multi Evap Defrost set to Independent. Offset added or subtracted from the suction line pressure transducer reading, if needed. Offset added or subtracted from the suction temp sensor reading, if needed. Offset added or subtracted from the coil temperature sensor reading, if needed.
n Bas		ROOM TMP IND DEF SUCT PRES OFFSET SUCT TEMP OFFSET COIL TEMP OFFSET AIR TEMP OFFSET	-5.0 F° -5.0 F° -5.0 F° -5.0 F°	5.0 F° 5.0 F° 5.0 F° 5.0 F°	0.0 F° 0.0 F° 0.0 F° 0.0 F°	Room temp while bonded contoller is in defrost. Only applies to bonded controc lers with Multi Evap Defrost set to Independent. Offset added or subtracted from the suction line pressure transducer reading, if needed. Offset added or subtracted from the suction temp sensor reading, if needed. Offset added or subtracted from the coil temperature sensor reading, if needed.
n Bas		ROOM TMP IND DEF SUCT PRES OFFSET SUCT TEMP OFFSET COIL TEMP OFFSET AIR TEMP OFFSET AUX 1 OFFSET	-5.0 F° -5.0 F° -5.0 F° -5.0 F° -5.0 F°	5.0 F° 5.0 F° 5.0 F° 5.0 F° 5.0 F°	0.0 F° 0.0 F° 0.0 F° 0.0 F° 0.0 F°	Room temp while bonded contoller is in defrost. Only applies to bonded control lers with Multi Evap Defrost set to Independent. Offset added or subtracted from the suction line pressure transducer reading, if needed. Offset added or subtracted from the suction temp sensor reading, if needed. Offset added or subtracted from the coil temperature sensor reading, if needed. Offset added or subtracted from the room temperature sensor reading, if needed. Offset added or subtracted from the room temperature sensor reading, if needed.
n Bas		ROOM TMP IND DEF SUCT PRES OFFSET SUCT TEMP OFFSET COIL TEMP OFFSET AIR TEMP OFFSET AUX 1 OFFSET AUX 2 OFFSET	-5.0 F° -5.0 F° -5.0 F° -5.0 F° -5.0 F° -5.0 F°	5.0 F° 5.0 F° 5.0 F° 5.0 F° 5.0 F° 5.0 F°	0.0 F° 0.0 F° 0.0 F° 0.0 F° 0.0 F° 0.0 F°	Room temp while bonded contoller is in defrost. Only applies to bonded control lers with Multi Evap Defrost set to Independent. Offset added or subtracted from the suction line pressure transducer reading, if needed. Offset added or subtracted from the suction temp sensor reading, if needed. Offset added or subtracted from the coil temperature sensor reading, if needed. Offset added or subtracted from the room temperature sensor reading, if needed.
on Bas		ROOM TMP IND DEF SUCT PRES OFFSET SUCT TEMP OFFSET COIL TEMP OFFSET AIR TEMP OFFSET AUX 1 OFFSET	-5.0 F° -5.0 F° -5.0 F° -5.0 F° -5.0 F°	5.0 F° 5.0 F° 5.0 F° 5.0 F° 5.0 F°	0.0 F° 0.0 F° 0.0 F° 0.0 F° 0.0 F°	Room temp while bonded contoller is in defrost. Only applies to bonded contro lers with Multi Evap Defrost set to Independent. Offset added or subtracted from the suction line pressure transducer reading, if needed. Offset added or subtracted from the suction temp sensor reading, if needed. Offset added or subtracted from the coil temperature sensor reading, if needed. Offset added or subtracted from the room temperature sensor reading, if needed. Offset added or subtracted from the room temperature sensor reading, if needed. When Aux1, Aux2, or Aux 3 is used as a temperature sensor, an offset is added or subtracted from the reading. Coefficient to valve control algorithm that increases valve responsiveness as the
on Bas		ROOM TMP IND DEF SUCT PRES OFFSET SUCT TEMP OFFSET COIL TEMP OFFSET AIR TEMP OFFSET AUX 1 OFFSET AUX 2 OFFSET AUX 3 OFFSET	-5.0 F° -5.0 F° -5.0 F° -5.0 F° -5.0 F° -5.0 F° -5.0 F°	5.0 F° 5.0 F° 5.0 F° 5.0 F° 5.0 F° 5.0 F° 5.0 F°	0.0 F° 0.0 F° 0.0 F° 0.0 F° 0.0 F° 0.0 F° 0.0 F°	Room temp while bonded contoller is in defrost. Only applies to bonded controllers with Multi Evap Defrost set to Independent. Offset added or subtracted from the suction line pressure transducer reading, if needed. Offset added or subtracted from the suction temp sensor reading, if needed. Offset added or subtracted from the coil temperature sensor reading, if needed. Offset added or subtracted from the room temperature sensor reading, if needed. Offset added or subtracted from the room temperature sensor reading, if needed. Offset added or subtracted from the room temperature sensor reading, if needed. Offset added or subtracted from the room temperature sensor reading, if needed. When Aux1, Aux2, or Aux 3 is used as a temperature sensor, an offset is added or subtracted from the reading. Coefficient to valve control algorithm that increases valve responsiveness as the value increases. Coefficient to the valve control algorithm that increases valve responsiveness as
on Bas		ROOM TMP IND DEF SUCT PRES OFFSET SUCT TEMP OFFSET COIL TEMP OFFSET AIR TEMP OFFSET AUX 1 OFFSET AUX 2 OFFSET AUX 3 OFFSET PROPORTIONAL	-5.0 F° -5.0 F° -5.0 F° -5.0 F° -5.0 F° -5.0 F° -5.0 F° -5.0 F° 0	5.0 F° 5.0 F° 5.0 F° 5.0 F° 5.0 F° 5.0 F° 5.0 F° 255	0.0 F° 0.0 F° 0.0 F° 0.0 F° 0.0 F° 0.0 F° 0.0 F° 3	Room temp while bonded contoller is in defrost. Only applies to bonded control lers with Multi Evap Defrost set to Independent. Offset added or subtracted from the suction line pressure transducer reading, if needed. Offset added or subtracted from the suction temp sensor reading, if needed. Offset added or subtracted from the coil temperature sensor reading, if needed. Offset added or subtracted from the coil temperature sensor reading, if needed. Offset added or subtracted from the coil temperature sensor reading, if needed. When Aux1, Aux2, or Aux 3 is used as a temperature sensor, an offset is added or subtracted from the reading. Coefficient to valve control algorithm that increases valve responsiveness as the



### **KE2 Evap**OEM Quick Start Guide

Alarm Status Menu

Basic (Remote) Display KE2 Combo Display		KE2 Combo Display	
Ab	breviation	Scrolling Text	Description
PSA	PSR	PRESSURE SENSOR	Suction pressure sensor is shorted, open or pressure out of range.
SSA	55 <i>R</i>	SUCTION TEMP SENSOR	Suction temperature sensor is shorted or open.
ASA	RSR	AIR TEMP SENSOR	Return air temperature sensor is shorted or open.
CSA	<u>E 58</u>	COIL TEMP SENSOR	Coil temperature sensor is shorted or open.
HSH	HSH	HIGH SUPERHEAT	Superheat above upper limit.
LSH	LSH	LOW SUPERHEAT	Superheat below lower limit.
HtA	HER	HIGH AIR TEMP	Room temperature is above ROOM TEMP + AIR TEMP DIFF + HIGH TEMP ALARM OFFSET for longer than HIGH TEMP ALARM DELAY.
LtA	LER	LOW AIR TEMP	Room temperature is below ROOM TEMP - LOW TEMP ALARM OFFSET for longer than LOW TEMP ALARM DELAY.
EdF	EdF	EXCESS DEFROST	Excess Defrost Alarm - Time between defrosts too short in demand defrost.
dtt	dtt	DEFR TERM ON TIME	Defrost terminated on time instead of temperature for two consecutive cycles.
dor	dor	DOOR SWITCH	Door Open Alarm - If door is open and room temperature is above ROOM TEMP + AIR TEMP DIFF for DOOR ALARM DELAY time.
СоА	EoR	COMMUNICATION ERROR	ONLY FOR BONDED CONTROLLERS: No communication between controllers for one minute or more
EA1	ER 1	EXTERNAL ALARM 1	If AU1 IN MODE = EXT ALARM: The auxiliary input is in an active state.
EA2	ER2	EXTERNAL ALARM 2	If AU2 IN MODE = EXT ALARM: The auxiliary input is in an active state.
EA3	ER3	EXTERNAL ALARM 3	If AU3 IN MODE = EXT ALARM: The auxiliary input is in an active state.
EFL	EFL	EMAIL FAILURE	Email alert was not confirmed by email server provided after seven consecutive attempts.
A1A	R_18	AUX1 SENSOR	AU1 temperature sensor is shorted or open.
A2A	828	AUX2 SENSOR	AU2 temperature sensor is shorted or open.
A3A	R3R	AUX3 SENSOR	AU3 temperature sensor is shorted or open.
Pdt	Pdt	PUMP DOWN TIMEOUT	Max time for LPCO pumpdown exceeded.
SCC	SEE	SHORT COMP CYCLE	Compressor has started an excessive number of times to maintain suction pressure.
LPA	LPR	LOW PRESSURE	Suction pressure dropped below expected point excessive number of times.
PrF	PrF	N/A	KE2 Remote (Basic) Display is not communicating to the controller.
CLL	ELL	LEAD/LAG COMM ERROR	Communications lost between lead/lag controllers.
NTP	nEP	TIMER SERVER COMM	Controller cannot communicate with external time of day server (SNTP server).

### See Q.1.61 Alarm Troubleshooting Guide for further details.

https://ke2therm.com/literature/literature-ke2-evap-oem/

### Variables Menu

Basic (I	Remote) Display	KE2 Combo Display	Description
Ab	breviation	Scrolling Text	Description
rtP	rEP	ROOM TEMP	Room Temperature as measured by controller.
CLt	ELE	COILTEMP	Coil Temperature as measured by controller.
SYS	<u>54</u> 5	SYSTEM MODE	Current operating status.
SHt	SHE	SUPERHEAT	Superheat as calculated by the controller.
PrS	PrS	SUCTION PRESSURE	Suction Pressure as measured by controller.
SUt	SUE	T1 SUCTION TEMP	Suction Temperature as measured by controller.
SAt	SRE	SATURATION TEMP	Saturation Temperature as calculated by controller.
oPn	oPn	VALVE % OPEN	Percentage EEV is open.
Cor	Cor	COMPRESSOR RELAY	Current status of the Compressor Contactor/LLS Relay.
dEr	dEr	DEFROST RELAY	Current status of Defrost Relay.
FAr	FRr	FAN RELAY	Current status of Fan Relay.
AU1	RU 1	DIG 1 STATUS	Current status/temperature as measured by controller at Aux Input 1.
AU2	RU2	DIG 2 STATUS	Current status/temperature as measured by controller at Aux Input 2.
AU3	813	DIG 3 STATUS	Current status/temperature as measured by controller at Aux Input 3.
iP1	ıPł	IP OCTET 1	First 3 digits of the controller's IP address.
iP2	.P2	IP OCTET 2	Second 3 digits of the controller's IP address.
iP3	P3،	IP OCTET 3	Third 3 digits of the controller's IP address.
iP4	'PY	IP OCTET 4	Fourth 3 digits of the controller's IP address.
Fir	Fur	FIRMWARE VERSION	Current version of firmware on controller.



## KE2 EvapOEM

Quick Start Guide

#### First Time Setup - Types of Control & KE2 Smart Access

	Basic Display Abbreviation		KE2 Combo Display	Description	
			Scrolling Text		
	Ed	Ed	ELECTRIC DEFROST /TEV	Electric Defrost w/Mechanical valve	
	EdE	EdE	ELECTRIC DEFROST /EEV	Electric Defrost w/Electronic Expansion Valve	
	Ad	Rd	AIR DEFROST /TEV	Air Defrost w/Mechanical Valve	
	AdE	RdE	AIR DEFROST /EEV	Air Defrost w/Electronic Expansion Valve	
	SA	58	SMART ACCESS MODE	KE2 SmartAccess (Enabled/Disabled)	

#### **Auxiliary Input Modes**

Bas	sic Display	KE2 Combo Display	Description		
Abbreviation		Scrolling Text	Description		
diS	<u>d</u> 1	DISABLED	Not used.		
rtP	rEP	ROOM TEMP	Sets the Aux Input as an additional room temperature sensor input.		
CLt	ELŁ	COIL TEMP	Sets the Aux Input as an additional coil temperature sensor input.		
oni	<u>0</u> 0 (	MONITOR	Sets the Aux Input as a monitor temperature input. Monitor temp does not affect controller operation.		
t2n	FSU	2ND (ROOM) TEMP	Switches between main and 2nd Room Temperature setpoints. Inactive = 2nd room temp SP off (t2F). Active = 2nd room temp SP on (t2n).		
dor	dor	DOOR SWITCH	Inactive = Door Closed (dCL). Active = Door Open (don).		
EAL	ERL	EXT ALARM	Receive a dry contact from a 3rd party device to show an alarm for that device on the controller. Active = EAo. Inactive = EAF.		
SoF	5oF	SYS OFF	Active input will cause the controller to enter system off (pumpdown). Inactive = System On (Son). Active = System Off (SoF).		
dFi	d۶	DFR INTERLOCK	Prevents the defrost relay from energizing when active. Inactive = Defrost Heaters normal (AUt). Active = Defrost Heaters Off (oFF).		
dFL DEFR LOCK		DEFR LOCK	Prevents defrost from initiating when active. Inactive = Defrost Normal (AUt). Active = Defrost Not Allowed (dLo).		

#### **Valve Types**

Basic Display Abbreviation		KE2 Combo Display	Description	
		Scrolling Text		
tHr	LHr	MECHANICAL	Traditional Thermostatic Expansion Valve	
HS	НS	HSV	KE2 Therm's Hybrid Stepper Valve	
rS	r S	RSV	KE2 Therm's Refrigeration Stepper Valve	
SEi	SE 1	SEI	Sporlan Valve with 1,600 steps	
SEr	SEr	SER	Sporlan Valve with 2,500 steps	
CrL	[rl	CAREL	Carel Valve with 500 steps	

#### System Modes

Bas	sic Display	KE2 Combo Display
Abb	oreviation	Scrolling Text
rEF	rEF	REFRIGERATE
ddF	ddF	DEFROST DELAY FAN
dEF	dEF	DEFROST
drn	drn	DRAIN TIME
FdL	FdL	FAN DELAY
SoF	SoF	SYSTEM OFF
oFF	oFF	OFF

#### Refrigerants

Abbre	viation	Full Name
404	404	R-404A
458	458	R-458A
452	452	R-452A
513	<u>5 1</u> 3	R-513A
450	450	R-450A
449	449	R-449A
448	448	R-448A
744	744	R-744
410	410	R-410A
407	407	R-407F
409	489	R-409A
408	408	R-408A
438	438	R-438A
717	717	R-717
r22	r 22	R-22
134	134	R-134a
42d	426	R-422D
42A	42R	R-422A
40C	40C	R-407C
40A	40R	R-407A
507	507	R-507



#### **Alphabetical List of Abbreviations**

Abbro	viation	Full Name	Туре	Description
		0 to 10 Vdc Mode	Setpoint	(ALr) Alarm relay. (FSd) Evap fan speed control. (dAL) Door alarm relay.
A1A		Aux Input 1 state	Setpoint	(oPn) active if input is open. (CLo) active if input is shorted.
A1A		AU1 Temp sensor Alarm	Alarms	AU3 temperature sensor is shorted or open.
A2A		Aux Input 2 state	Setpoint	(oPn) active if input is open. (CLo) active if input is shorted.
	RZR	AU2 Temp sensor Alarm	Alarms	AU2 temperature sensor is shorted or open
A3A	R3R	Aux Input 3 state	Setpoint	(oPn) active if input is open. (CLo) active if input is shorted.
A3A		AU3 Temp sensor Alarm	Alarms	AU3 temperature sensor is shorted or open.
	Rd	Air Defrost w/Mechanical valve		System operates with default values for Air Defrost and Mechanical Valve.
	RdE	Air Defrost w/EEV		System operates with default values for Air Defrost and Electric Valve.
	8,	Air Defrost (Off time)	Setpoint	Option for evaporator Defrost Type (dtY) setpoint. (Ai) Air Off time Defrost. Other options are (ELE) Electric, (HGn) Hot Gas w/ Compressor On, and (HGF) Hot Gas w/ Compressor Off.
	RLE	Alternate	Setpoint	Sets lead/lag control to alternate. Lead/lag will switch after every refrigeration run cycle.
	<u>RL r</u>	Alarm Relay	Setpoint	Sets 0 to 10 vdc output to alarm relay.
ASA AU1		Air Sensor Alarm Aux Input 1	Alarms Variables	Return air temperature sensor is shorted or open. Current status/temperature as measured by controller at Aux1 input.
AU1 AU2		Aux Input 1 mode	Setpoint Variables	Options for configuring the Auxiliary Input, see Auxiliary Input Modes table.
AU2		Aux Input 2 Aux Input 2 mode	Setpoint	Current Status/Temperature as measured by controller at Aux2 input. Options for configuring the Auxiliary Input, see Auxiliary Input Modes table.
AU3		Aux Input 3	Variables	Current Status/Temperature as measured by controller at Aux3 input.
AU3		Aux Input 3 mode	Setpoint	Options for configuring the Auxiliary Input, see Auxiliary Input Modes table.
	RUE	Defrost Interlock -Heaters Normal	Auxiliary Input	Defrost interlock inactive. Defrost heaters will energize as needed.
AUt	RUE	Defrost Lockout - Defrost Normal	Auxiliary Input	Defrost lockout inactive. Defrost will be initiated as normal by controller logic.
bnd	bnd	Bond	Setpoint	Press and hold ENTER until red LED blinks. (PAS) successful bond. (FAi) bond failed. Only two control-
CEL	EEL	Celsius	Setpoint	lers can be present on network to bond from display. Option for Temp Units (Unt) setpoint. (FAH) Fahrenheit. (CEL) Celsius.
CLA				Press and hold ENTER until red LED starts blinking, alarms will be reset. Sensor and transducer alarms
		Clear Alarms	Setpoint	will immediately return until fixed.
CLL	ELL	Lead/Lag Comm Error	Alarms	Communications lost between lead/lag controllers.
CLo	ELo	Closed	Setpoint	Option for Aux Input State (A1A, A2A, A3A) setpoints. Input will be Active when it reads a closed circuit.
CLt	ELE	Coil Temp	Variables	Coil temperature (TCoil Sensor) as measured by the controller.
CLt	ELE	Coil Temp	Auxiliary Input	Coil Temp as measured by Aux input.
	LoR	Communication Alarm	Alarms	ONLY BONDED CONTROLLERS: No communication between controllers for one minute or more.
-	Lor	Compressor Relay	Variables	Current state of liquid line solenoid (LLS)/compressor contactor relay.
	LrL ESR	Carel Coil Sensor Alarm	Valve Type Alarms	Carel valve with 500 steps. Coil temperature sensor is shorted or open.
				Option under Refrig Fan Type (rFt) setpoint. (CYC) to cycle, i.e. managed fan control. Other options are
СҮС		Cycle	Setpoint	(FoC) on w/ compressor, (PEr) permanent, and (t24) title 24.
dAd		Door Open Alarm Delay	Setpoint	Time door must be open before triggering a DOOR OPEN ALARM. Requires door switch to activate.
	<u>dRL</u>	Door Alarm Door Switch - Door Closed	Setpoint Auxiliary Input	Sets 0 to 10 Vdc output to door alarm. Will only activate for door alarm.
-			· · ·	Auxilliary input set to Door Switch indicates that the door is closed. At start of defrost, fans will continue running for several minutes, using stored cooling in the coil. Once
		Defrost Delay Fan	System Mode	
dEF	ddF			the coil reaches room temp, fans will stop, and heaters will turn on to begin electric defrost.
	dEF	Defr Parameter	Setpoint	If DEFROST MODE = DEMAND: Coefficient to KE2 Defrost algorithm.
dEF	dEF dEF	Defrost	System Mode	If DEFROST MODE = DEMAND: Coefficient to KE2 Defrost algorithm. Controller is performing a defrost cycle.
dEF dEr	dEF dEF dEr	Defrost Defrost Relay	System Mode Variables	If DEFROST MODE = DEMAND: Coefficient to KE2 Defrost algorithm. Controller is performing a defrost cycle. Current state of the defrost relay.
dEF dEr dFi	dEF dEF dEr dF 1	Defrost Defrost Relay Defrost Interlock Switch	System Mode Variables Auxiliary Input	If DEFROST MODE = DEMAND: Coefficient to KE2 Defrost algorithm. Controller is performing a defrost cycle. Current state of the defrost relay. Inactive (AUt) defrost energize as normal. Active (oFF) defrost heaters forced off.
dEF dEr dFi dFL	dEF dEF dEr dF i dFL	Defrost Defrost Relay Defrost Interlock Switch Defrost Lockout Switch	System Mode Variables Auxiliary Input Auxiliary Input	If DEFROST MODE = DEMAND: Coefficient to KE2 Defrost algorithm. Controller is performing a defrost cycle. Current state of the defrost relay. Inactive (AUt) defrost energize as normal. Active (oFF) defrost heaters forced off. Inactive (AUt) defrost will be initiated as normal by controller logic. Active (dLo) defrost not allowed.
dEF dEr dFi dFL dHC	dEF dEF dEr dFL dFL	Defrost Defrost Relay Defrost Interlock Switch Defrost Lockout Switch DHCP	System Mode Variables Auxiliary Input Auxiliary Input Setpoint	If DEFROST MODE = DEMAND: Coefficient to KE2 Defrost algorithm. Controller is performing a defrost cycle. Current state of the defrost relay. Inactive (AUt) defrost energize as normal. Active (oFF) defrost heaters forced off. Inactive (AUt) defrost will be initiated as normal by controller logic. Active (dLo) defrost not allowed. Turn DHCP mode on or off. (EnA) enable DHCP mode. (diS) disable DHCP mode. Press and hold ENTER until FAr is displayed. Energizes each relay individually for 30 seconds: (FAr) fan
dEF dEr dFi dFL dHC diA	855 857 857 857 851 851 851 851 851 851 851 851 851 851	Defrost Defrost Relay Defrost Interlock Switch Defrost Lockout Switch DHCP Diagnostics Mode	System Mode Variables Auxiliary Input Auxiliary Input Setpoint Setpoint	If DEFROST MODE = DEMAND: Coefficient to KE2 Defrost algorithm. Controller is performing a defrost cycle. Current state of the defrost relay. Inactive (AUt) defrost energize as normal. Active (oFF) defrost heaters forced off. Inactive (AUt) defrost will be initiated as normal by controller logic. Active (dLo) defrost not allowed. Turn DHCP mode on or off. (EnA) enable DHCP mode. (diS) disable DHCP mode. Press and hold ENTER until FAr is displayed. Energizes each relay individually for 30 seconds: (FAr) fan relay, (dEr) defrost relay, (CPr) compressor relay.
dEF dEr dFi dFL dHC diA diS	865 867 87 87 87 87 87 87 87 87 87 87 87 87 87	Defrost Defrost Relay Defrost Interlock Switch Defrost Lockout Switch DHCP Diagnostics Mode Disabled	System Mode Variables Auxiliary Input Auxiliary Input Setpoint Setpoint Auxiliary Input	If DEFROST MODE = DEMAND: Coefficient to KE2 Defrost algorithm. Controller is performing a defrost cycle. Current state of the defrost relay. Inactive (AUt) defrost energize as normal. Active (oFF) defrost heaters forced off. Inactive (AUt) defrost will be initiated as normal by controller logic. Active (dLo) defrost not allowed. Turn DHCP mode on or off. (EnA) enable DHCP mode. (diS) disable DHCP mode. Press and hold ENTER until FAr is displayed. Energizes each relay individually for 30 seconds: (FAr) fan relay, (dEr) defrost relay, (CPr) compressor relay. Input is not used by the controller.
dEF dEr dFi dFL dHC diA diS	855 857 857 857 851 851 851 851 851 851 851 851 851 851	Defrost Defrost Relay Defrost Interlock Switch Defrost Lockout Switch DHCP Diagnostics Mode	System Mode Variables Auxiliary Input Auxiliary Input Setpoint Setpoint Auxiliary Input	If DEFROST MODE = DEMAND: Coefficient to KE2 Defrost algorithm. Controller is performing a defrost cycle. Current state of the defrost relay. Inactive (AUt) defrost energize as normal. Active (oFF) defrost heaters forced off. Inactive (AUt) defrost will be initiated as normal by controller logic. Active (dLo) defrost not allowed. Turn DHCP mode on or off. (EnA) enable DHCP mode. (diS) disable DHCP mode. Press and hold ENTER until FAr is displayed. Energizes each relay individually for 30 seconds: (FAr) fan relay, (dEr) defrost relay, (CPr) compressor relay. Input is not used by the controller. Defrost Lockout active. Defrost not allowed while signal is active.
dEF dEr dFi dFL dHC diA diS	dEF dEF dF dF dF dF dF dF dF dF dF dF dF dF dF	Defrost Defrost Relay Defrost Interlock Switch Defrost Lockout Switch DHCP Diagnostics Mode Disabled	System Mode Variables Auxiliary Input Auxiliary Input Setpoint Setpoint Auxiliary Input	If DEFROST MODE = DEMAND: Coefficient to KE2 Defrost algorithm. Controller is performing a defrost cycle. Current state of the defrost relay. Inactive (AUt) defrost energize as normal. Active (oFF) defrost heaters forced off. Inactive (AUt) defrost will be initiated as normal by controller logic. Active (dLo) defrost not allowed. Turn DHCP mode on or off. (EnA) enable DHCP mode. (diS) disable DHCP mode. Press and hold ENTER until FAr is displayed. Energizes each relay individually for 30 seconds: (FAr) fan relay, (dEr) defrost relay, (CPr) compressor relay. Input is not used by the controller.
dEF dEr dFi dFL dHC diA diS dLo dnd don	dEF dEF dF dF dF dF dF dF dF dF dF dF dF dF dF	Defrost Defrost Relay Defrost Interlock Switch Defrost Lockout Switch DHCP Diagnostics Mode Disabled Defrost Lockout Demand Defrost Door Switch - Door Open	System Mode Variables Auxiliary Input Auxiliary Input Setpoint Auxiliary Input Auxiliary Input Setpoint Auxiliary Input	If DEFROST MODE = DEMAND: Coefficient to KE2 Defrost algorithm. Controller is performing a defrost cycle. Current state of the defrost relay. Inactive (AUt) defrost energize as normal. Active (oFF) defrost heaters forced off. Inactive (AUt) defrost will be initiated as normal by controller logic. Active (dLo) defrost not allowed. Turn DHCP mode on or off. (EnA) enable DHCP mode. (diS) disable DHCP mode. Press and hold ENTER until FAr is displayed. Energizes each relay individually for 30 seconds: (FAr) fan relay, (dEr) defrost relay, (CPr) compressor relay. Input is not used by the controller. Defrost Lockout active. Defrost not allowed while signal is active. Option for Defrost Initiation Mode (ind) setpoint. (dnd) Demand Defrost, system will defrost only when dictated to by a decrease in evaporator efficiency. Other options are (SCH) Scheduled, and (rnt) Compressor Run Time. Auxilliary Input set to Door Switch indicates door is open.
dEF dEr dFi dFL dHC diA diS dLo dnd don dor	dEF dEF dEr dFL dFL dFL dFL dFL dFL dFL dFL dFL dFL	Defrost Defrost Relay Defrost Interlock Switch Defrost Lockout Switch DHCP Diagnostics Mode Disabled Defrost Lockout Demand Defrost	System Mode Variables Auxiliary Input Auxiliary Input Setpoint Auxiliary Input Auxiliary Input Setpoint Auxiliary Input	If DEFROST MODE = DEMAND: Coefficient to KE2 Defrost algorithm. Controller is performing a defrost cycle. Current state of the defrost relay. Inactive (AUt) defrost energize as normal. Active (oFF) defrost heaters forced off. Inactive (AUt) defrost will be initiated as normal by controller logic. Active (dLo) defrost not allowed. Turn DHCP mode on or off. (EnA) enable DHCP mode. (diS) disable DHCP mode. Press and hold ENTER until FAr is displayed. Energizes each relay individually for 30 seconds: (FAr) fan relay, (dEr) defrost relay, (CPr) compressor relay. Input is not used by the controller. Defrost Lockout active. Defrost not allowed while signal is active. Option for Defrost Initiation Mode (ind) setpoint. (dnd) Demand Defrost, system will defrost only when dictated to by a decrease in evaporator efficiency. Other options are (SCH) Scheduled, and (rnt) Compressor Run Time. Auxilliary Input set to Door Switch indicates door is open. Inactive (dCL) door closed. Active (don) door open, refrigeration and fans will temporarily stop.
dEF dEr dFi dFL dHC diA diS dLo dnd don dor	dEF dEF dF dF dF dF dF dF dF dF dF dF dF dF dF	Defrost Defrost Relay Defrost Interlock Switch Defrost Lockout Switch DHCP Diagnostics Mode Disabled Defrost Lockout Demand Defrost Door Switch - Door Open	System Mode Variables Auxiliary Input Auxiliary Input Setpoint Auxiliary Input Auxiliary Input Setpoint Auxiliary Input	If DEFROST MODE = DEMAND: Coefficient to KE2 Defrost algorithm. Controller is performing a defrost cycle. Current state of the defrost relay. Inactive (AUt) defrost energize as normal. Active (oFF) defrost heaters forced off. Inactive (AUt) defrost will be initiated as normal by controller logic. Active (dLo) defrost not allowed. Turn DHCP mode on or off. (EnA) enable DHCP mode. (diS) disable DHCP mode. Press and hold ENTER until FAr is displayed. Energizes each relay individually for 30 seconds: (FAr) fan relay, (dEr) defrost relay, (CPr) compressor relay. Input is not used by the controller. Defrost Lockout active. Defrost not allowed while signal is active. Option for Defrost Initiation Mode (ind) setpoint. (dnd) Demand Defrost, system will defrost only when dictated to by a decrease in evaporator efficiency. Other options are (SCH) Scheduled, and (rnt) Compressor Run Time. Auxilliary Input set to Door Switch indicates door is open. Inactive (dCL) door closed. Active (don) door open, refrigeration and fans will temporarily stop. If door is open and room temperature is above ROOM TEMP + AIR TEMP DIFF for DOOR ALARM
dEF dEr dFi dFL dHC diA diS dLo dnd don dor	dEF dEF dEr dF dF dF dF dF dF dF dF dF dF dF dF dF	Defrost Defrost Relay Defrost Interlock Switch Defrost Lockout Switch DHCP Diagnostics Mode Disabled Defrost Lockout Demand Defrost Door Switch - Door Open Door Switch	System Mode Variables Auxiliary Input Auxiliary Input Setpoint Auxiliary Input Auxiliary Input Setpoint Auxiliary Input Auxiliary Input	If DEFROST MODE = DEMAND: Coefficient to KE2 Defrost algorithm. Controller is performing a defrost cycle. Current state of the defrost relay. Inactive (AUt) defrost energize as normal. Active (oFF) defrost heaters forced off. Inactive (AUt) defrost will be initiated as normal by controller logic. Active (dLo) defrost not allowed. Turn DHCP mode on or off. (EnA) enable DHCP mode. (diS) disable DHCP mode. Press and hold ENTER until FAr is displayed. Energizes each relay individually for 30 seconds: (FAr) fan relay, (dEr) defrost relay, (CPr) compressor relay. Input is not used by the controller. Defrost Lockout active. Defrost not allowed while signal is active. Option for Defrost Initiation Mode (ind) setpoint. (dnd) Demand Defrost, system will defrost only when dictated to by a decrease in evaporator efficiency. Other options are (SCH) Scheduled, and (rnt) Compressor Run Time. Auxilliary Input set to Door Switch indicates door is open. Inactive (dCL) door closed. Active (don) door open, refrigeration and fans will temporarily stop.
dEF dEr dFi dFL dHC diA diS dLo dnd don dor dOr dPd drn	dEF dEF dF dF dF dF dF dF dF dF dF dF dF do do do do do do do do do do do do do	Defrost Defrost Relay Defrost Interlock Switch Defrost Lockout Switch DHCP Diagnostics Mode Disabled Defrost Lockout Demand Defrost Door Switch - Door Open Door Switch Door Open Alarm	System Mode Variables Auxiliary Input Setpoint Setpoint Auxiliary Input Auxiliary Input Setpoint Auxiliary Input Auxiliary Input Alarms Setpoint Setpoint	If DEFROST MODE = DEMAND: Coefficient to KE2 Defrost algorithm. Controller is performing a defrost cycle. Current state of the defrost relay. Inactive (AUt) defrost energize as normal. Active (oFF) defrost heaters forced off. Inactive (AUt) defrost will be initiated as normal by controller logic. Active (dLo) defrost not allowed. Turn DHCP mode on or off. (EnA) enable DHCP mode. (diS) disable DHCP mode. Press and hold ENTER until FAr is displayed. Energizes each relay individually for 30 seconds: (FAr) fan relay, (dEr) defrost relay, (CPr) compressor relay. Input is not used by the controller. Defrost Lockout active. Defrost not allowed while signal is active. Option for Defrost Initiation Mode (ind) setpoint. (dnd) Demand Defrost, system will defrost only when dictated to by a decrease in evaporator efficiency. Other options are (SCH) Scheduled, and (rnt) Compressor Run Time. Auxilliary Input set to Door Switch indicates door is open. Inactive (dCL) door closed. Active (don) door open, refrigeration and fans will temporarily stop. If door is open and room temperature is above ROOM TEMP + AIR TEMP DIFF for DOOR ALARM DELAY time. If DEFROST MODE = SCH: Defrosts per day. Number of evenly spaced defrosts per day. Time to be in drain mode (drip time).
dEF dEr dFi dFL dHC diA diS dLo dnd don dor dor dPd drn drn		Defrost Defrost Relay Defrost Interlock Switch Defrost Lockout Switch DHCP Diagnostics Mode Disabled Defrost Lockout Demand Defrost Door Switch - Door Open Door Switch Door Open Alarm Defrosts per day Drain Time Drain	System Mode Variables Auxiliary Input Setpoint Setpoint Auxiliary Input Auxiliary Input Setpoint Auxiliary Input Auxiliary Input Alarms Setpoint Setpoint System Mode	If DEFROST MODE = DEMAND: Coefficient to KE2 Defrost algorithm. Controller is performing a defrost cycle. Current state of the defrost relay. Inactive (AUt) defrost energize as normal. Active (oFF) defrost heaters forced off. Inactive (AUt) defrost will be initiated as normal by controller logic. Active (dLo) defrost not allowed. Turn DHCP mode on or off. (EnA) enable DHCP mode. (diS) disable DHCP mode. Press and hold ENTER until FAr is displayed. Energizes each relay individually for 30 seconds: (FAr) fan relay, (dEr) defrost relay, (CPr) compressor relay. Input is not used by the controller. Defrost Lockout active. Defrost not allowed while signal is active. Option for Defrost Initiation Mode (ind) setpoint. (dnd) Demand Defrost, system will defrost only when dictated to by a decrease in evaporator efficiency. Other options are (SCH) Scheduled, and (rnt) Compressor Run Time. Auxiliary Input set to Door Switch indicates door is open. Inactive (dCL) door closed. Active (don) door open, refrigeration and fans will temporarily stop. If door is open and room temperature is above ROOM TEMP + AIR TEMP DIFF for DOOR ALARM DELAY time. If DEFROST MODE = SCH: Defrosts per day. Number of evenly spaced defrosts per day. Time to be in drain mode (drip time).
dEF dEr dFi dFL dHC diA diS dLo dnd don dor dor dPd drn drn dtL		Defrost Defrost Relay Defrost Interlock Switch Defrost Lockout Switch DHCP Diagnostics Mode Disabled Defrost Lockout Demand Defrost Door Switch - Door Open Door Switch Door Open Alarm Defrosts per day Drain Time Drain Max Defrost Time	System Mode Variables Auxiliary Input Setpoint Setpoint Auxiliary Input Auxiliary Input Setpoint Auxiliary Input Auxiliary Input Alarms Setpoint Setpoint System Mode Setpoint	If DEFROST MODE = DEMAND: Coefficient to KE2 Defrost algorithm. Controller is performing a defrost cycle. Current state of the defrost relay. Inactive (AUt) defrost energize as normal. Active (oFF) defrost heaters forced off. Inactive (AUt) defrost will be initiated as normal by controller logic. Active (dLo) defrost not allowed. Turn DHCP mode on or off. (EnA) enable DHCP mode. (diS) disable DHCP mode. Press and hold ENTER until FAr is displayed. Energizes each relay individually for 30 seconds: (FAr) fan relay, (dEr) defrost relay, (CPr) compressor relay. Input is not used by the controller. Defrost Lockout active. Defrost not allowed while signal is active. Option for Defrost Initiation Mode (ind) setpoint. (dnd) Demand Defrost, system will defrost only when dictated to by a decrease in evaporator efficiency. Other options are (SCH) Scheduled, and (rnt) Compressor Run Time. Auxilliary Input set to Door Switch indicates door is open. Inactive (dCL) door closed. Active (don) door open, refrigeration and fans will temporarily stop. If door is open and room temperature is above ROOM TEMP + AIR TEMP DIFF for DOOR ALARM DELAY time. If DEFROST MODE = SCH: Defrosts per day. Number of evenly spaced defrosts per day. Time to be in drain mode (drip time). Time after defrost to allow moisture to drain from coil (drip time). If DEFROST MODE = SCH: Maximum amount of time the defrost relay will be energized.
dEF dEr dFi dFL dHC diA diS dLo dIS dLo don dor dor dPd drn drn dtL dtP		Defrost Defrost Relay Defrost Interlock Switch Defrost Lockout Switch DHCP Diagnostics Mode Disabled Defrost Lockout Demand Defrost Door Switch - Door Open Door Switch Door Open Alarm Defrosts per day Drain Time Drain Max Defrost Time Defr Term Temp	System Mode Variables Auxiliary Input Setpoint Setpoint Auxiliary Input Auxiliary Input Auxiliary Input Auxiliary Input Auxiliary Input Alarms Setpoint Setpoint System Mode Setpoint Setpoint	If DEFROST MODE = DEMAND: Coefficient to KE2 Defrost algorithm. Controller is performing a defrost cycle. Current state of the defrost relay. Inactive (AUt) defrost energize as normal. Active (oFF) defrost heaters forced off. Inactive (AUt) defrost will be initiated as normal by controller logic. Active (dLo) defrost not allowed. Turn DHCP mode on or off. (EnA) enable DHCP mode. (diS) disable DHCP mode. Press and hold ENTER until FAr is displayed. Energizes each relay individually for 30 seconds: (FAr) fan relay, (dEr) defrost relay, (CPr) compressor relay. Input is not used by the controller. Defrost Lockout active. Defrost not allowed while signal is active. Option for Defrost Initiation Mode (ind) setpoint. (dnd) Demand Defrost, system will defrost only when dictated to by a decrease in evaporator efficiency. Other options are (SCH) Scheduled, and (rnt) Compressor Run Time. Auxilliary Input set to Door Switch indicates door is open. Inactive (dCL) door closed. Active (don) door open, refrigeration and fans will temporarily stop. If door is open and room temperature is above ROOM TEMP + AIR TEMP DIFF for DOOR ALARM DELAY time. If DEFROST MODE = SCH: Defrosts per day. Number of evenly spaced defrosts per day. Time to be in drain mode (drip time). If DEFROST MODE = SCH: Maximum amount of time the defrost relay will be energized. Temperature the coil sensor(s) must exceed to terminate defrost.
dEF dEr dFi dFL dHC diA diS dLo dnd dor dor dor dor dPd dtL dtP dtt		Defrost Defrost Relay Defrost Interlock Switch Defrost Lockout Switch DHCP Diagnostics Mode Disabled Defrost Lockout Demand Defrost Door Switch - Door Open Door Switch Door Open Alarm Defrosts per day Drain Time Drain Max Defrost Time Defr Term Temp Defr Term on Time Alarm	System Mode Variables Auxiliary Input Setpoint Setpoint Auxiliary Input Auxiliary Input Auxiliary Input Auxiliary Input Auxiliary Input Alarms Setpoint Setpoint Setpoint Setpoint Setpoint Alarms	If DEFROST MODE = DEMAND: Coefficient to KE2 Defrost algorithm. Controller is performing a defrost cycle. Current state of the defrost relay. Inactive (AUt) defrost energize as normal. Active (oFF) defrost heaters forced off. Inactive (AUt) defrost will be initiated as normal by controller logic. Active (dLo) defrost not allowed. Turn DHCP mode on or off. (EnA) enable DHCP mode. (diS) disable DHCP mode. Press and hold ENTER until FAr is displayed. Energizes each relay individually for 30 seconds: (FAr) fan relay, (dEr) defrost relay, (CPr) compressor relay. Input is not used by the controller. Defrost Lockout active. Defrost not allowed while signal is active. Option for Defrost Initiation Mode (ind) setpoint. (dnd) Demand Defrost, system will defrost only when dictated to by a decrease in evaporator efficiency. Other options are (SCH) Scheduled, and (rnt) Compressor Run Time. Auxilliary Input set to Door Switch indicates door is open. Inactive (dCL) door closed. Active (don) door open, refrigeration and fans will temporarily stop. If door is open and room temperature is above ROOM TEMP + AIR TEMP DIFF for DOOR ALARM DELAY time. If DEFROST MODE = SCH: Defrosts per day. Number of evenly spaced defrosts per day. Time to be in drain mode (drip time). If DEFROST MODE = SCH: Maximum amount of time the defrost relay will be energized. Temperature the coil sensor(s) must exceed to terminate defrost. Defrost terminated on time instead of temperature for two consecutive cycles.
dEF dEr dFi dFL dHC diA diS dLo dIA don dor dor dor dPd dtL dtP dtt dtY		Defrost Defrost Relay Defrost Interlock Switch Defrost Lockout Switch DHCP Diagnostics Mode Disabled Defrost Lockout Demand Defrost Door Switch - Door Open Door Switch Door Open Alarm Defrosts per day Drain Time Drain Max Defrost Time Defr Term Temp	System Mode Variables Auxiliary Input Setpoint Setpoint Auxiliary Input Auxiliary Input Auxiliary Input Auxiliary Input Auxiliary Input Alarms Setpoint Setpoint Setpoint Setpoint Setpoint Setpoint Setpoint Setpoint Setpoint Setpoint	If DEFROST MODE = DEMAND: Coefficient to KE2 Defrost algorithm. Controller is performing a defrost cycle. Current state of the defrost relay. Inactive (AUt) defrost energize as normal. Active (oFF) defrost heaters forced off. Inactive (AUt) defrost will be initiated as normal by controller logic. Active (dLo) defrost not allowed. Turn DHCP mode on or off. (EnA) enable DHCP mode. (diS) disable DHCP mode. Press and hold ENTER until FAr is displayed. Energizes each relay individually for 30 seconds: (FAr) fan relay, (dEr) defrost relay, (CPr) compressor relay. Input is not used by the controller. Defrost Lockout active. Defrost not allowed while signal is active. Option for Defrost Initiation Mode (ind) setpoint. (dnd) Demand Defrost, system will defrost only when dictated to by a decrease in evaporator efficiency. Other options are (SCH) Scheduled, and (rnt) Compressor Run Time. Auxilliary Input set to Door Switch indicates door is open. Inactive (dCL) door closed. Active (don) door open, refrigeration and fans will temporarily stop. If door is open and room temperature is above ROOM TEMP + AIR TEMP DIFF for DOOR ALARM DELAY time. If DEFROST MODE = SCH: Defrosts per day. Number of evenly spaced defrosts per day. Time to be in drain mode (drip time). If DEFROST MODE = SCH: Maximum amount of time the defrost relay will be energized. Temperature the coil sensor(s) must exceed to terminate defrost.



### Alphabetical List of Abbreviations (continued)

NDDIC	eviation	Full Name	Туре	Description
EA1	ER 1	External Alarm 1	Alarms	If AU1 IN MODE = EXT ALARM: The auxilliary input is in an active state
EA2	ER2	External Alarm 2	Alarms	If AU2 IN MODE = EXT ALARM: The auxilliary input is in an active state
	<u>ER3</u>	External Alarm 3		If AU3 IN MODE = EXT ALARM: The auxilliary input is in an active state
	<u>ERo</u>	External Alarm Switch Active		Auxilliary input set to external alarm is receiving an active signal.
	ERF Ed	External Alarm Switch Inactive Electric Defrost w/Mech. valve		Auxilliary input set to external alarm is not receiving an active signal. System operates with default values for Electric Defrost with Mechanical Valve.
	EdE	Electric Defrost w/EEV		System operates with default values for Electric Defrost with Electric Valve.
	ĒdĒ	Extreme Temp Diff	Setpoint	Should not be adjusted unless instructed to by KE2 Therm.
	EdF	Excess Defrost Alarm	Alarms	Excess Defrost Alarm - Time between defrosts too short in demand defrost.
	Edt	Valve Type	Setpoint	Expansion valve on the system: (tHr) mechanical, pre-configured electric, or custom EEV configuration.
	<u>efl</u> Ele	Email Failure Alarm Electric Defrost	Alarms Setpoint	Email alert was not confirmed by email server provided after seven consecutive attempts. Option for evaporator Defrost Type (dtY) setpoint. (ELE) Electric. Other options are (Ai) Air Off time Defrost, (HGn) Hot Gas w/ Compressor On, and (HGF) Hot Gas w/ Compressor Off.
'nΑ	EnR	Enabled	Setpoint	Enables connection with KE2 Smart Access for remote monitoring and control.
AC	FRE	Factory reset	Setpoint	Press and hold ENTER to reset the controller to the factory default setpoints.
	FRH	Fahrenheit	Setpoint	Option for Temp Units (Unt) setpoint. (FAH) Fahrenheit. (CEL) Celsius.
Ar	FRr	Fan Relay	Variables	Current state of the fan relay.
	FdL	Fan Delay	System Mode	After drain mode (drn), the LLS relay will energize, and the coil will pulldown until it reaches 5 °F or 3 minutes before the fans turn on. This allows any moisture on the coil to re-freeze, keeping it from spraying and forming ice drops on the walk-in's surfaces.
ir	F ir	Firmware Version	Variables	Current version of the firmware on the controller.
oC	FoE	Fans on with Compressor	Setpoint	Option under Refrig Fan Type (rFt) setpoint. (FoC) on w/ compressor. Other options are (CYC) to cycle
	FSd	Evap Fan Speed	Setpoints	i.e. managed fan control, (PEr) permanent, and (t24) title 24. Sets 0 to 10 Vdc output to variable speed evap fan control.
	HRd	High Temp Alarm Delay	Setpoints	Delay before triggering a HIGH TEMP ALARM.
	KRo	High Temp Alarm Offset	Setpoint	Degrees above ROOM TEMP + AIR TEMP DIFF to trigger HIGH TEMP ALARM.
	KGF	Hot Gas Defrost w. Compressor Off	Setpoint	Option for evaporator Defrost Type (dtY) setpoint. (HGF) Hot Gas w/ Compressor Off. Other options are (Ai) Air Off time Defrost, (ELE) Electric , and (HGn) Hot Gas w/ Compressor On.
	HGn	Hot Gas Defrost w. Compressor On	Setpoint	Option for evaporator Defrost Type (dtY) setpoint. (HGn) Hot Gas w/ Compressor On. Other options are (Ai) Air Off time Defrost, (ELE) Electric, and (HGF) Hot Gas w/ Compressor Off.
	<u> </u>	HSV	Valve Type Alarms	Pre-configured EEV selection. (HS) KE2 Therm's HSV, Hybrid Stepper Valve.
	HER	High Superheat Alarm High Temperature Alarm	Alarms	Superheat above upper limit for more than 90 minutes of cumulative runtime. Room temperature is above ROOM TEMP + AIR TEMP DIFF + HIGH TEMP ALARM OFFSET for longer than HIGH TEMP ALARM DELAY.
tn	HEn	Electric Defrost Mode	Setpoint	If DEFROST TYPE = ELE: Leave defrost relay energized during the defrost cycle or utilize advanced heater management. (PUL) Pulse. (Prn) Permanent.
nd	Ind	Defrost Initiation Mode	Setpoint	Mode to initiate defrost. (dnd) demand. (SCH) schedule. (rnt) comp run time.
י1	<i>P</i> ۱	IP Address Part 1	Variables	First 3 digits of the controller's IP address.
22	-P2	IP Address Part 2	Variables	Second 3 digits of the controller's IP address.
P3	P3،	IP Address Part 3	Variables	Third 3 digits of the controller's IP address.
P4	ıPY	IP Address Part 4	Variables	Fourth 3 digits of the controller's IP address.
Ad		Low Temp Alarm Delay	Setpoint	Delay before triggering a LOW TEMP ALARM.
Ao	LRo	Low Temp Alarm Offset	Setpoint	Degrees below ROOM TEMP to trigger LOW TEMP ALARM.
	192	Redudant Cool	Setpoint	Sets lead/lag control to redundant cool. Switches lead/lag based on time. Lag system will act as backup system and refrigerate if room temperature rises. Sets lead/lag control to redundant off. Switches lead/lag on time. Both systems will never simultane
	LGF	Redudant Off	Setpoint	ously refrigerate, however, lead/lag will switch under certain alarm conditions.
		Lead/Lag Time Low Pressure Alarm	Setpoint Alarms	Time to toggle between lead/lag. Suction pressure dropped below expected point excessive number of times.
	EPE	Low Pressure Cut Out	Setpoint	Advanced topic.
		Press Diff for LPCO	Setpoint	Advanced topic.
.Pt	LPE	Max Time for LPCO	Setpoint	Advanced topic.
SH	LSH	Low Superheat Alarm	Alarms	Superheat below lower limit.
	LER nEP	Low Temperature Alarm	Alarms	Room temperature is below ROOM TEMP - LOW TEMP ALARM OFFSET for longer than LOW TEMP ALARM DELAY. Controller cannot communicate with external time of day server (SNTP server).
ITP FF	o E E	Time Server Comm Alarm Off	Alarms System Mode	System has satisfied on temperature.
FF	oFF oFF	Defrost Heaters Off		Defrost Interlock is active on the Auxilliary Input, defrost heaters forced off (oFF).
FF	oFF	Off (Lead/Lag)	Setpoint	Option for Multi Evap Mode (tEt) setpoint. (oFF) lead/lag control is disabled.
ni	י הם	Monitor Temp	Auxiliary Input	Monitor Temp as measured by the Auxiliary Input.
	oPn	Valve % Open	Variables	Percentage the EEV is open (only available if EEV is selected).
	n <sup>p</sup> o	Open	Setpoint	Option for Aux Input State (A1A, A2A, A3A) setpoints. Input will be Active when it reads an open circuit
	PRr	Pair L/L	Setpoint	Press and hold ENTER until red LED blinks. (PAS) successful pairing. (FAi) pairing failed. Only two controllers can be present on network.
	PRS	Web password reset	Setpoint	Press and hold to reset the web password to the factory default.
	PdŁ	Pump Down Timeout	Alarms	Max time for LPCO pumpdown exceeded.
<u>Pdt</u> PEr	PEr	Permanent Fan	Setpoint	Option for Refrig Fan Type (rFt) setpoint. (PEr) permanent forces fans to run during off cycle.



**KE2 Evap**OEM

### Alphabetical List of Abbreviations (continued)

Abbr	eviation	Full Name	Туре	Description
PrF	PrF	Process Failure	Alarms	KE2 Remote (Basic) Display is not communicating to the controller.
Prn	Prn	Permanent	Setpoint	Option for Electric Defrost Mode (Htn) setpoint. Applies if DEFROST TYPE = ELE. Permanent (Prn) forces the defrost relay to stay energized during the entire defrost cycle.
PrS	PrS	Suction Pressure	Variables	Suction pressure measured by the controller (only available if suction pressure transducer used).
PSA	PSR	Pressure Sensor Alarm	Alarms	Suction pressure sensor is shorted, open or pressure out of range.
PUL	PUL	Pulse	Setpoint	Option for Electric Defrost Mode (Htn) setpoint. Applies if DEFROST TYPE = ELE. Pulse (PUL) uses the advanced defrost algorithm to manage the defrost relay during the defrost cycle.
rEF	rEF	Refrigeration	System Mode	System is currently in Refrigeration mode.
rFG	rFG	Refrigerant	Setpoint	Refrigerant used. See table on page 10.
rFt	rFE	Refrigeration Fan Type	Setpoint	Select evaporator fan management. (CYC) cycle, i.e. manage, fans during refrigeration and off cycle. (FoC) fans on w/ compressor will primarily manage fans only during the off cycle. (PEr) permanent forces fans to run during refrigeration and off cycle. (t24) Title 24 cycles fans based on Title 24 regulations.
rnt	rnŁ	Compressor Run Time	Setpoint	Option for Defrost Initiation Mode (ind) setpoint. (rnt) Compressor Run Time, system will defrost after a set number of cumulative hours of run time. Other options are (SCH) Scheduled, and (dnd) Demand Defrost.
rS	r 5_	RSV	Valve Type	Pre-configured EEV selection. (RSV) KE2 Therm's Refrigeration Stepper Valve.
rtP	rEP	Room Temp	Variables	Walk-in freezer or cooler room temperature (TAir Sensor) as measured by the controller.
rtP	<u>r E P</u>	Room Temp	/ /	Room temp as measured by the Auxiliary Input.
SA	58	KE2 Smart Access	Setpoint	Turn KE2 Smart Access on or off. (EnA) enable KE2 Smart Access. (diS) disable KE2 Smart Access.
SAt	585	Saturation Temp	Variables	Saturation temperature as calculated by the controller (requires suction pressure transducer and T1 suction temperature sensor).
SCC	SEE	Short Compressor Cycle	Alarms	Compressor has started an excessive number of times to maintain suction pressure.
SCH	SEH	Scheduled Defrost	Setpoint	Option for Defrost Initiation Mode (ind) setpoint. (SCH) Scheduled, system will defrost a set number of times per day, spaced evenly throughout the day. Other options are (dnd) Demand Defrost, and (rnt) Compressor Run Time.
SEi	5E 1	SEI	Valve Type	Pre-configured EEV selection. Sporlan Valve with 1,600 Steps.
SEr	SEr	SER	Valve Type	Pre-configured EEV selection. Sporlan Valve with 2,500 Steps
SHt	SHE	Superheat	Variables	Superheat as calculated by the controller (requires suction pressure transducer and T1 suction tem- perature sensor).
	5oF	System Off Switch	Auxiliary Input	Inactive (Son), system runs as normal. Active (SoF), system enters pumpdown mode and will not refrigerate or defrost until cleared.
SoF	SoF	System Off	System Mode	System off has been activated from the display, or by an external signal to an Auxiliary Input.
Son	Sen	System Off Switch - System On	Auxiliary Input	System Off Auxiliary Input is Inactive (Son), system runs as normal.
SSA	55R	Suction Sensor Alarm	Alarms	Suction temperature sensor is shorted or open. Target superheat value. Only applies when non-mechanical valve selected. When mechanical valve is
Stt	SEE	Superheat	Setpoint	selected, it is the high superheat alarm threshold.
SUt	<u>SUE</u>	Suction Temp	Variables	Suction Temperature as measured by controller.
SYS	<u>545</u>	System Mode	Variables	Current operating status.
t2F	F5Ł	2nd Room Temp Setpoint Off	Auxiliary Input	2nd Temp Auxiliary Input is Inactive (t2f). System is controlling to the regular Room Temp setpoint.
t2n	22n	2nd Temp Switch Setpoint On	Auxiliary Input	2nd Temp Auxiliary Input is Active (t2n). System is controlling to the 2nd Room Temp Setpoint.
tHr	<u> H</u> r	Mechanical	Valve Type	Thermostatic Expansion Valve in the Expansion Device Type (Edt) setpoint.
t24	224	Title 24	Setpoint	Option for Refrig Fan Type (rFt) setpoint. (t24) Title 24, cycle fans to comply with California Title 24 regulations.
tEt	FEF	Multi Evap Mode	Setpoint	Mode for lead/lag operation. (oFF) Off. (LGC) Redundant cool. (LGF) Redundant off. (ALt) Alternate.
tS	٤5	Room Temp SP	Setpoint	Room temperature to be maintained.
tS2	£52	2nd room temp SP	Setpoint	If AU1, AU2, or AU3 = (t2n) 2ND ROOM TEMP: This value becomes the ROOM TEMP setpoint when the Auxiliary Input is active.
Unb	Unb	Unbond	Setpoint	Press and hold ENTER until red LED blinks. Controllers will unbond and restart. Only works if bonded to one other controller.
UnP		Unpair L/L	Setpoint	Press and hold ENTER until red LED blinks. (PAS) successful unpairing. (FAi) unpairing failed.
Unt	Unt	Temperature Units	Setpoint	Option for Temp Units (Unt) setpoint. (FAH) Fahrenheit. (CEL) Celsius.



#### **Introduction to KE2 Smart Access**

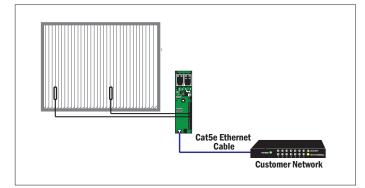
KE2 Smart Access provides quick and easy, real time access to your refrigeration systems, 24/7.

Now it's easier than ever to monitor and adjust your KE2 Evap OEM remotely. While the KE2 Evap OEM's free connectivity is still available, some customers prefer the simplicity and convenience of KE2 Smart Access to enjoy the benefits of the controller's communication capability.

All the KE2 Evap OEM needs is a physical connection to the network router with a Cat5e cable. Once enabled, KE2 Smart Access quickly connects to your personal web portal, hosted by KE2 Therm, and provides a "customized" dashboard of all the controllers you setup with KE2 Smart Access, all for a nominal monthly fee. No port forwarding. No VPN.

#### KE2 Smart Access - Online Access In 3 Easy Steps Preliminary

Connect the KE2 Evap OEM to the customer's network.



Step 1 Enable KE2 Smart Access in the Setpoints menu

After the initial Introduction Mode setup, press and hold BACK until 5 appears.

Press two times to view **F** (abbreviation for KE2 Smart Access). Press **ENTER**, then use to change **F** (disabled) to **ENTER** (enabled)

Press and hold ENTER for 3 seconds to save the change.

#### Step 2 Go to smartaccess.ke2therm.net Using your PC, tablet or smartphone, enter

http://smartaccess.ke2therm.net in the web browser's address bar.

Step 3

## Enter default information and click Log In button Site: installer

**Password:** controller's Mac Address (from sticker on back of controller)



For additional information on KE2 Smart Access, visit:

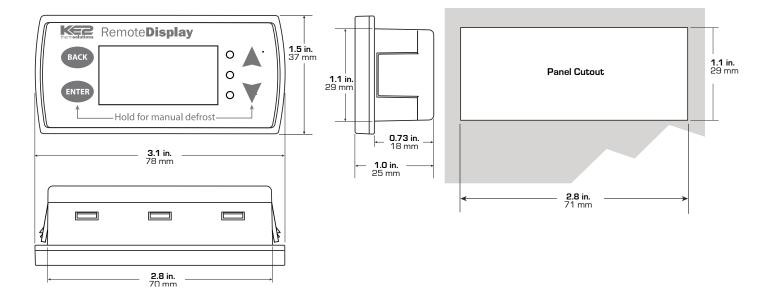
http://ke2therm.com/productliteratureevap4.html and see bulletins A.1.76 The KE2 Evap v4.0 with KE2 Smart Access and Q.1.34 KE2 Smart Access Setup and Customizing. Visit our YouTube channel for videos on KE2 Smart Access.



youtube.com/ke2therm



## **KE2** Remote (Basic) Display Dimensions







### Accessories

Remote Displays	
Part #	Description
21232	KE2 Basic (Remote) Display w/ 18" cable
21324	Snap track - 12″
21320	KE2 Combo Display (no accessories included)
21786	Combo Display - 25 ft. Cable
21320	Combo Display - Junction Box
21781	9V Rechargeable Battery for Combo Display

Temperature Sensors			
Part #	Description	Lead Length	
21843	Temperature Sensor Pack - Yellow, Green, Blue	5 ft.	
21151	Temperature Sensor Pack - Yellow, Green, Blue	15 ft.	
21066	Temperature Sensor Pack - Yellow, Green, Blue	40 ft.	
21851	Temperature Sensor - Yellow	5 ft.	
21852	Temperature Sensor - Green	5 ft.	
21850	Temperature Sensor - Blue	5 ft.	
20199	Temperature Sensor - Black	10 ft.	
21795	Temperature Sensor - Yellow	10 ft.	
21793	Temperature Sensor - Green	10 ft.	
21794	Temperature Sensor - Blue	10 ft.	
20200	Temperature Sensor - Black	40 ft.	

Valve Body	Part #	Connections - Inches ODF Inlet x Outlet	Lead
RSV-100	21667	3/8 x 1/2	Length 5 ft.
RSV-100	21665	3/8 x 1/2	10 ft.
RSV-100	21666	3/8 x 1/2	
RSV-100	21000		40 ft.
		3/8 x 1/2	5 ft.
RSV-130	21161	3/8 x 1/2	10 ft.
RSV-130	21162	3/8 x 1/2	40 ft.
RSV-220	21170	3/8 x 1/2	5 ft.
RSV-220	21163	3/8 x 1/2	10 ft.
RSV-220	21164	3/8 x 1/2	40 ft.
RSV-320	21171	3/8 x 1/2	5 ft.
RSV-320	21165	3/8 x 1/2	10 ft.
RSV-320	21166	3/8 x 1/2	40 ft.
RSV-320	21172	1/2 x 1/2	5 ft.
RSV-320	21167	1/2 x 1/2	10 ft.
RSV-320	21168	1/2 x 1/2	40 ft.
RSV-400	21529	5/8 x 7/8	15 ft.
RSV-400	21530	5/8 x 7/8	40 ft.
RSV-550	21594	5/8 x 7/8	15 ft.
RSV-550	21595	5/8 x 7/8	40 ft.
RSV-650	21779	5/8 x 7/8	15 ft.
RSV-650	21778	5/8 x 7/8	40 ft.
RSV-C10 Stator	21149	For RSV-100 to 320	10 ft.
RSV-C40 Stator	21150	For RSV-100 to 320	40 ft.
RSV-LC15 Stator	21525	For RSV-400 to 650	15 ft.
RSV-LC40 Stator	21526	For RSV-400 to 650	40 ft.

Pressure Transducer					
Part #	Description	Lead Length			
20201	Pressure Transducer – 0 to 150 psia	10 ft.			
20204	Pressure Transducer - 0 to 150 psia	40 ft.			
External	External Relay				
Part #	Description				
21304	Solid State Relay for 0/10 Vdc Alarm Output				

Replacement Relays		
Part #	Description	
21373	Replacement Fan Relay (Form A)	
21374	Replacement LLS Relay (Form C)	

Replacement Fuse		
Part #	Description	
21375	Replacement Fuse, 1 Amp, 250V ceramic	

### **Specifications**

Controller	
Input Voltage:	100 Vac to 240 Vac
Ambient Temp:	-40°F to 140°F (-40°C to 60°C)
<b>Operating Temp:</b>	-40°F to 140°F (-40°C to 60°C)
	(3) temperature sensor
Inputs:	(3) multi-use (temp sensor or digital input)
	(1) pressure sensor input
Valve Types:	unipolar and bipolar stepper motors (12V)
Delever	(1) 20A resistive (defrost)
Relays:	(2) 10A inductive
Auxiliary Input 1:	room temp, coil temp, monitor, 2nd temp setpoint,
Auxiliary Input 2:	door switch, external alarm, system off, defrost inter-
Auxiliary Input 3:	lock, defrost lockout
Communication:	Standard TCP/IP, RESTful API

Pressure Transducer			
Pressure Range:	0 to 150 psia		
<b>Proof Pressure:</b>	450 psi		
<b>Burst Pressure:</b>	1500 psi		
<b>Operating Temp:</b>	-40°F to 275°F (-40°C to 135°C)		

Temperature Sensor	
Sensor Specs:	-60°F to 150°F (-51°C to 65°C) moisture resistant package

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